

Reverse Brake Pressure Control Valve Kit

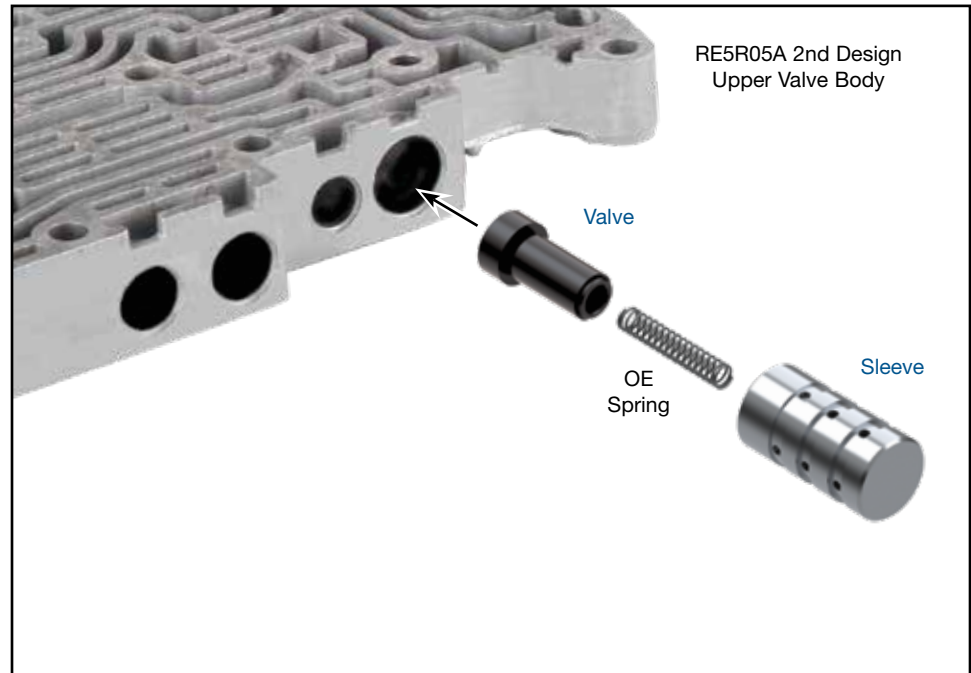
Part No.

63741-27K

- Valve
- Sleeve

NOTE: Fits '04-'08 units only.

Jatco/Nissan RE5R05A



1. Disassembly

- Remove reverse brake control valve train retainer pin.
- Remove OE sleeve, boost valve and spring assembly.
- Separate OE sleeve, boost valve and spring assembly.
- Set aside OE spring for reuse. Discard OE boost valve and sleeve.

2. Installation & Assembly

- Be certain bore is clean and free of debris.
- Be certain OE reverse brake control valve is present in valve body bore, short spool outboard.
- Separate Sonnax sleeve and valve assembly.
- Install OE spring into Sonnax boost valve spring pocket.
- Insert boost valve with OE spring into sleeve, spring pocket end into sleeve.
- Install re-assembled Sonnax boost valve and sleeve with OE spring into bore, sleeve open end inboard.
- Install OE valve train retainer pin.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

