

## 4-5-6 Accumulator Piston Kit

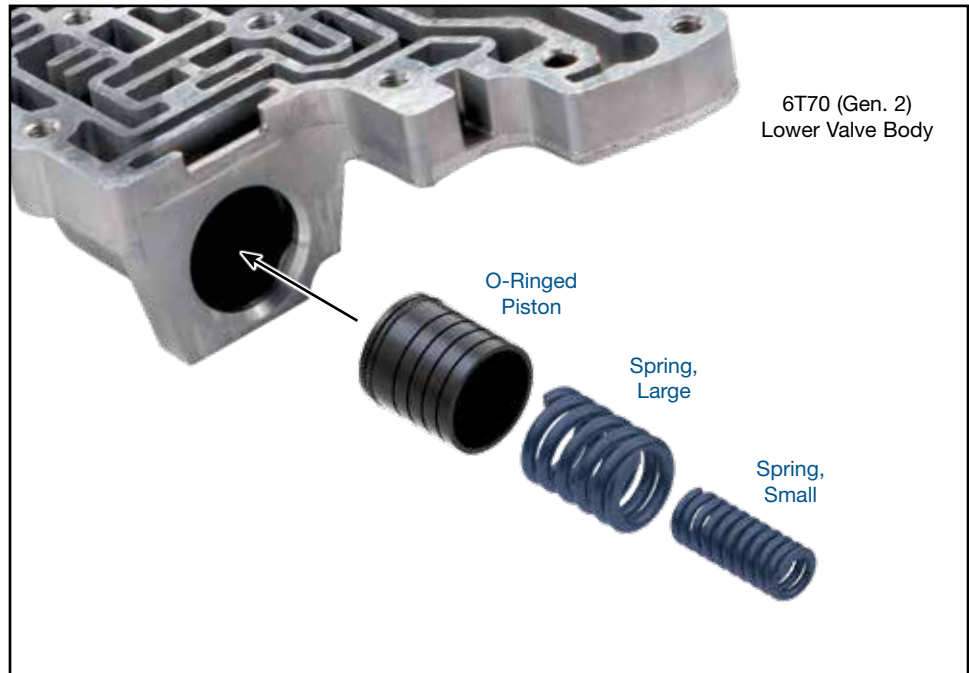
**Part No.**

**124740-57K**

- Piston
- O-Rings (2)
- Spring
- Spring

- 1 Extra
- Small
- Large

## GM 6T70/75/80 (Gen. 2)



### 1. Disassembly

- a. Remove OE retainer and save for reuse.
- b. Remove and discard OE piston and spring.

### 2. Installation & Assembly

- a. Place Sonnax O-ring in the Sonnax piston groove.
- b. Coat O-ring on piston with assembly lube or Sonnax Slippery Stick **O-LUBE** and roll on bench to size.
- c. Install piston, O-ringed end first into bore.
- d. Install both Sonnax springs.
- e. Secure components in bore with OE retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

