

Ford 6R80 (2015-Later), 6R100

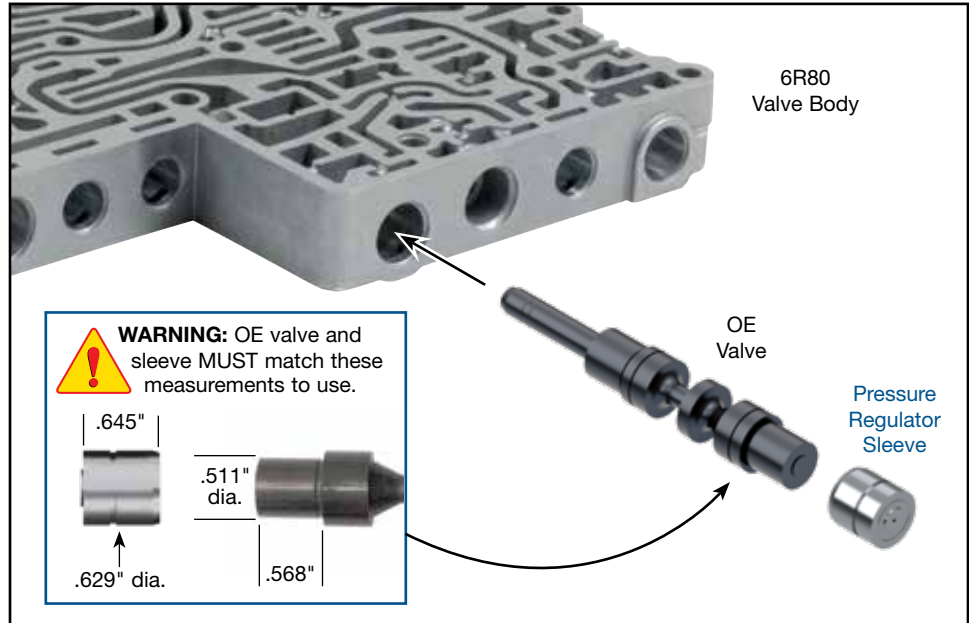
Pressure Regulator Sleeve

Part No.

95740-44

NOTE: Fits '15-later units.

WARNING: Verify OE valve and sleeve measurements before use (Figure 2). There are some small diameter and length differences that can cause fit and pressure issues if mismatched into the wrong application. It is recommended to measure the locations shown here to verify that the correct OE or replacement part is fit into the appropriate application during rebuild.



1. Disassembly

- Remove OE retainer and keep for reuse.
- Remove and discard OE pressure regulator sleeve.

2. Installation & Assembly

- Install Sonnax pressure regulator sleeve.
- Reinstall valve retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg inner port and 16 in-Hg outer port (Figure 1).

NOTE: Leakage at inner port is not addressed by this kit, but can be repaired with Sonnax oversized pressure regulator valve kit **95740-46K**, available from your distributor.

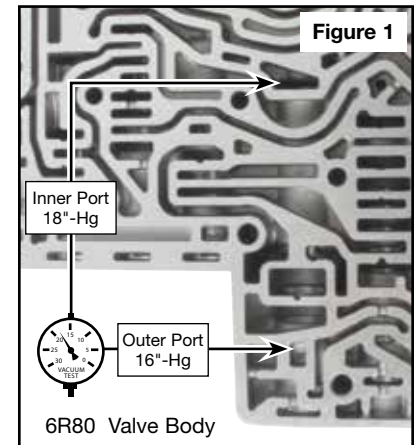


Figure 2

Application	A	B	C	D	E	F	G
ZF6 Gen. 1, 6R60, 6R75, 6R80 ('09-'14)	.645"	.629" Dia.	.495" Dia.	.568"	.378"	.629" Dia.	.550" Dia.
ZF6 Gen. 1 w/053 Separator Plate	.725"	.657" Dia.	.511" Dia.	.649"	.378"	.657" Dia.	.586" Dia.
ZF6 Gen. 2	.804"	.629" Dia.	.511" Dia.	.725"	.418"	.629" Dia.	.562" Dia.
6R80 ('15-Later), 6R100	.645"	.629" Dia.	.511" Dia.	.568"	.378"	.629" Dia.	.550" Dia.