

Oversized Clutch C Regulator Valve

Part No.
95740-40K



NOTE: Fits applications with and without a spring. If OE used a spring, ensure to reuse it with this valve.



WARNING: Cannot be used in units that have a 053 separator plate.

Tool Kit

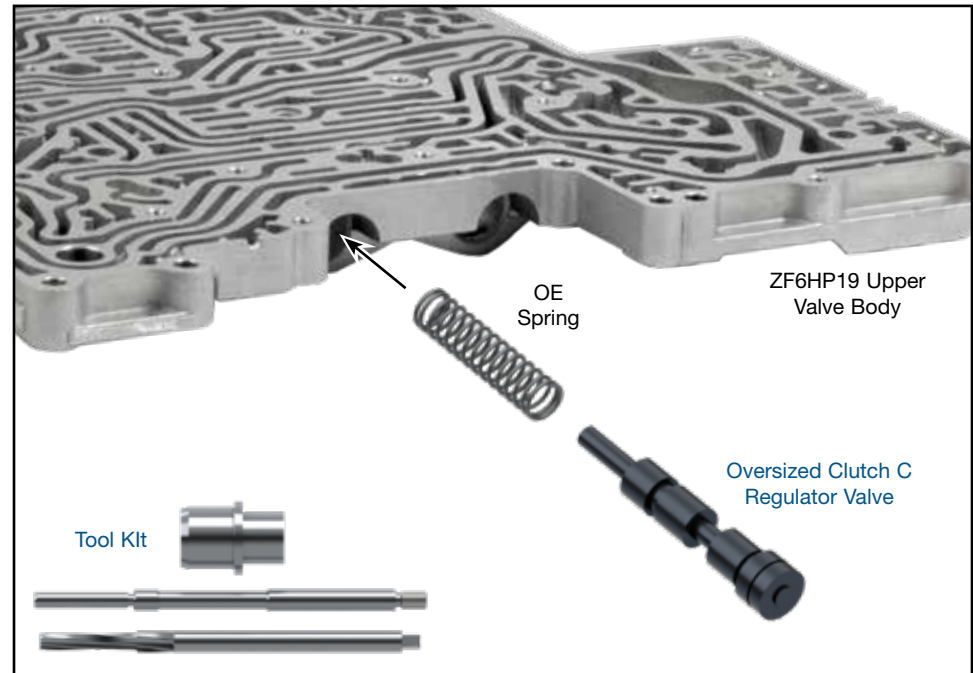
Part No.
F-95740-TL40



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford 6R60, 6R75, 6R80; ZF6HP19, ZF6HP26, ZF6HP32



1. Disassembly

- Remove OE retaining clip, end plug, and spring if present. Set aside for reuse.
- Remove and discard OE clutch C regulator valve.

2. Bore Reaming

Ream clutch C regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-95740-TL40** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install OE spring if present, followed by Sonnax valve. Ensure spring seats over the spring stem on the valve.
- Reinstall OE end plug and retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 & 18 in-Hg.

