

HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

Heavy Duty Reaction Shaft Kit

Part No.

74602-01K

• Reaction Shaft w/Bushings

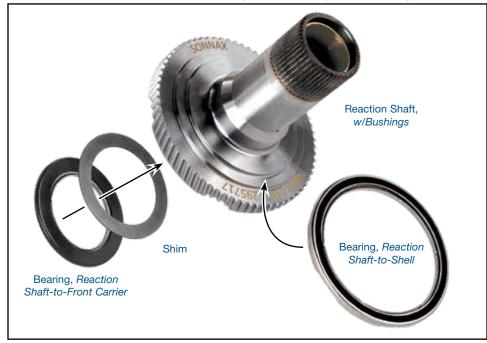
Bearing Reaction Shaft-to-Shell

• Bearing Reaction Shaft-to-Front Carrier

• Shim

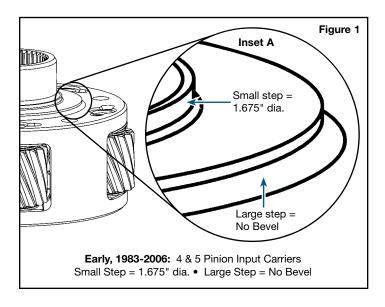
NOTE: Universal kit, fits all years and all input carrier styles. Replaces the following OE part numbers: 19369220, 19356510, 24236094, 24241255, 24222756.

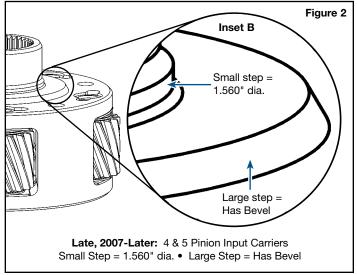
GM 4L60, 4L60-E, 4L65-E, 4L70-E



NOTE: This reaction shaft is different than OE and other aftermarket replacement shafts and will fit all years and styles of input carriers. Follow instructions below for installation options.

1. To determine what style input carrier you have, see Figures 1 & 2 and reference close-up Insets A & B.







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HEAVY DUTY REACTION SHAFT KIT 74602-01K

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- 2. **For Early 1983–2006:** 4 & 5 pinion input carriers and Sonnax **77284-K** 6 pinion 2.84 ratio input carrier assembly with shim and included .140" thick reaction shaft-to-front carrier bearing (**Figure 3**).
- 3. **For Late 2007–Later:** 4 & 5 pinion input carriers choose option 1 or option 2. This kit includes .140" thick reaction shaft-to-front carrier bearing for option 1 and does <u>NOT</u> include .170" thick bearing for reaction shaft-to-front carrier bearing for option 2 (**Figure 4**).

