

## Secondary Pressure Regulator Plunger Valve Kit

### Part No.

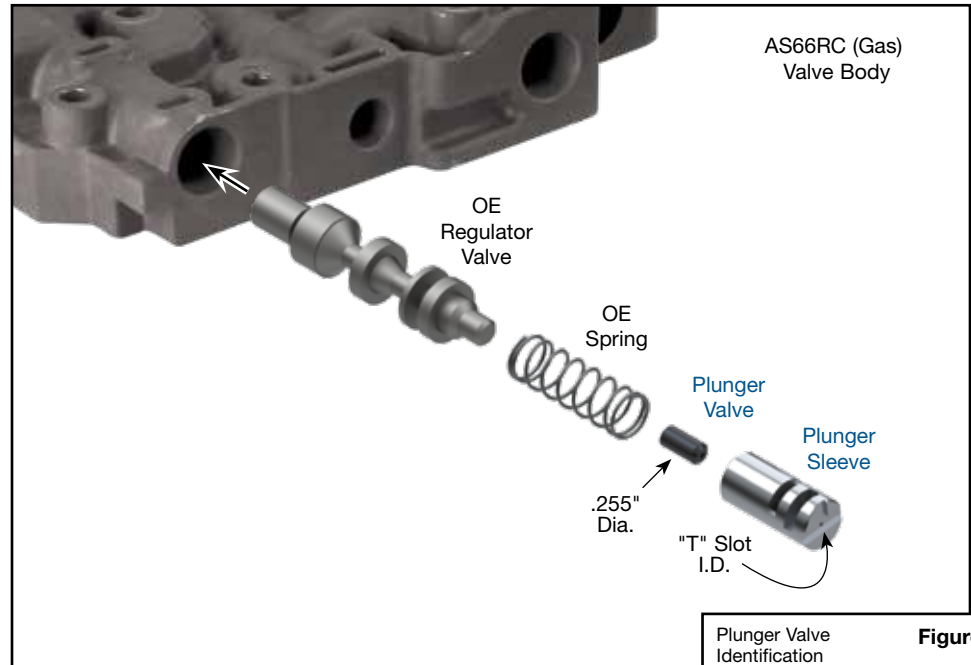
# 122740-03K

- Plunger Valve .255" Dia.
- Plunger Sleeve "T" Slot I.D.

**NOTE:** Fits gas units only.

**WARNING:** The AS66RC (gas) and AS69RC (diesel) secondary pressure regulator plunger valves are different diameters and should not be interchanged as different converter charge pressures will result. Measure the plunger valve (**Figure 1**) and/or reference sleeve slot to determine proper replacement kit (**Figure 2**).

## Aisin Seiki AS66RC



### 1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE secondary pressure regulator plunger valve and sleeve.

### 2. Installation & Assembly

- Insert Sonnax secondary pressure regulator plunger valve and sleeve into bore.
- Reinstall OE retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

