

Secondary Pressure Regulator Plunger Valve Kit

Part No.

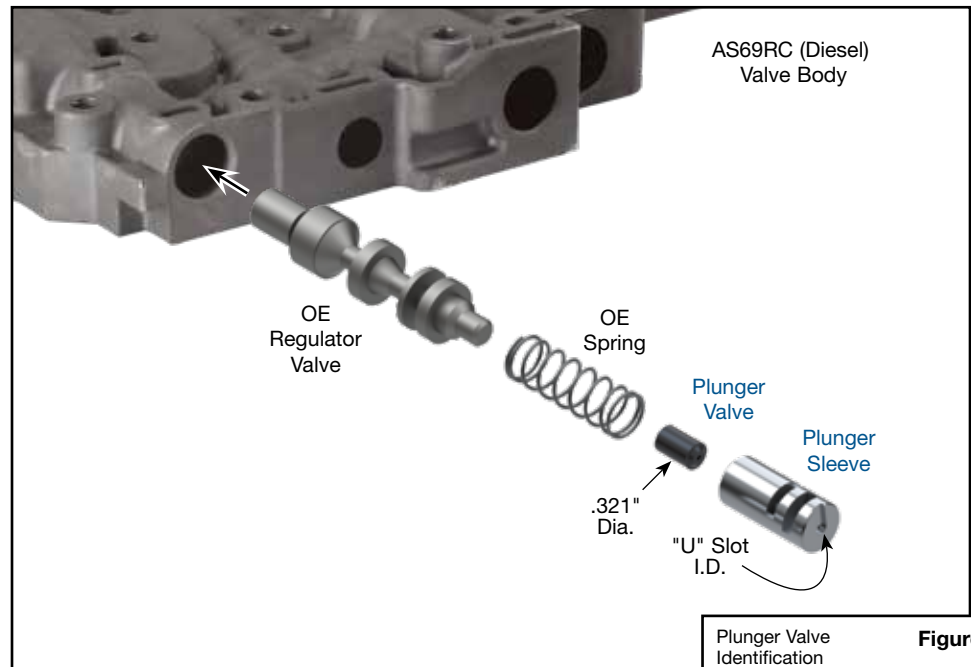
122740-05K

- Plunger Valve .321" Dia.
- Plunger Sleeve "U" Slot I.D.

NOTE: Fits diesel units only.

WARNING: The AS66RC (gas) and AS69RC (diesel) secondary pressure regulator plunger valves are different diameters and should not be interchanged as different converter charge pressures will result. Measure the plunger valve (**Figure 1**) and/or reference sleeve slot to determine proper replacement kit (**Figure 2**).

Aisin Seiki AS69RC



1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE secondary pressure regulator plunger valve and sleeve.

2. Installation & Assembly

- Insert Sonnax secondary pressure regulator plunger valve and sleeve into bore.
- Reinstall OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

