

Oversized B1 Apply Control Valve Kit

Part No.
47740-57K

- B1 Apply Control Valve
- Boost Sleeve
- Boost Valve



Tool Kit

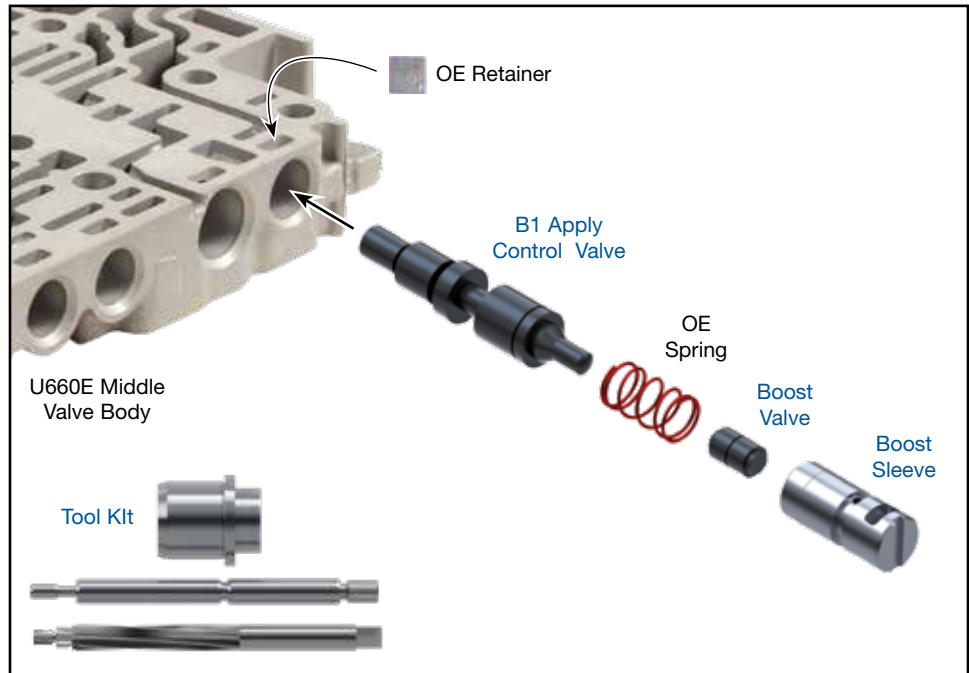
Part No.
F-47740-TL57

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Toyota/Lexus U660E, U660F



1. Disassembly

- Remove OE retainer and spring and save for reuse.
- Remove and discard OE boost valve and sleeve and B1 apply control valve.

2. Bore Reaming

Ream B1 apply control valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-47740-TL57** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized B1 apply control valve.
- Reinstall OE spring.
- Install Sonnax boost valve and sleeve assembly.
- Reinstall OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

