

## GM 6L45, 6L50, 6L80, 6L90

### Boost Valve Kit

**Part No.**

**104520-12K**

- Valve
- Sleeve
- Spring



#### 1. Disassembly

- Remove and discard OE boost valve/sleeve assembly and larger OE spring.
- Save OE small spring (not shown) and retainer pin for reuse.

#### 2. Installation & Assembly

- Install Sonnax spring, ensuring small OE spring nestles inside.
- Install Sonnax boost valve and sleeve.
- Reinstall OE retaining pin to secure the boost valve and sleeve in the bore.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

