Instructions

## Low/Reverse Piston Retainer Oil Feed Seal Kit

## Part No. 92106-03K

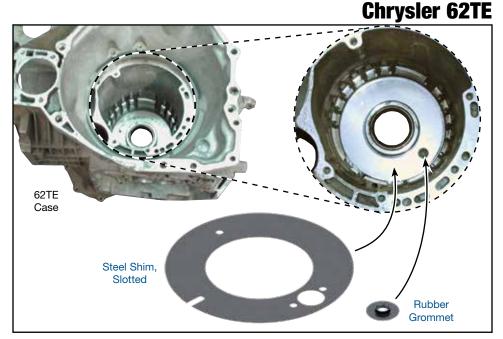
• Steel Shims (5)

Slotted

• Rubber Grommets (5)

Patent No. 6,835,150

**NOTE:** Replaces universal/late-style gaskets with large hole. Only for use with late-style, large feed hole Chrysler Low/Reverse retainer part number 04800255AB.



1. Remove any residual gasket material on the case and piston retainer.

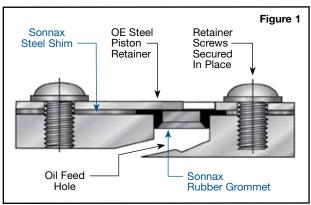


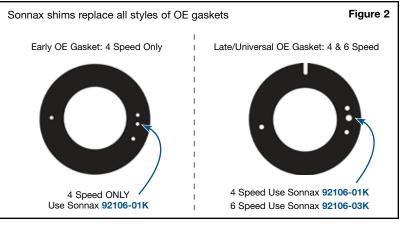
**IMPORTANT:** Inspect OE piston retainer for distortion around the screw holes. Any distortion must be corrected prior to reinstallation, or the retainer should be replaced.

- 2. Insert Sonnax rubber grommet into the Low/Reverse feed hole in the bottom of the transmission case, with small end of grommet fitting into the hole.
- 3. Position Sonnax steel shim into place, aligning the holes and taking care that the steel does not overlap or pinch the flange of the rubber grommet.
- 4. Install OE piston retainer on top of Sonnax shim and rubber grommet, aligning the holes and installing the original screws to the OE torque specifications.



NOTE: Retaining compound should be used on the screw threads.





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Sonnax grommet and shim installed in case (Figure 3).



62TE OE Low/Reverse piston retainer installed over Sonnax grommet and shim (Figure 4).