

TCC Regulator Valve Kit

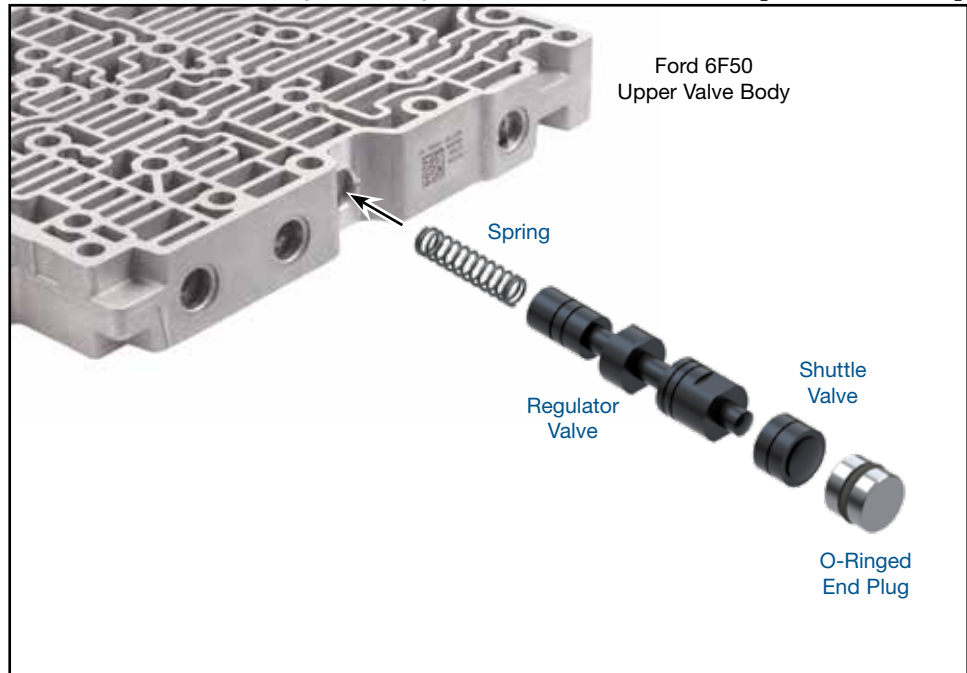
Part No.

124740-31K

- Regulator Valve
- Shuttle Valve
- Spring
- End Plug
- O-Rings (2)

1 Extra

Ford 6F50, 6F55; GM 6T70/75/80 (Gen 1 & 2)



1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE end plug, shuttle valve, TCC regulator valve and spring.

2. Installation & Assembly

- Insert Sonnax spring into small spring pocket on TCC regulator valve.
- Insert Sonnax TCC regulator valve into bore, spring end first.
- Insert Sonnax shuttle valve into bore with blind bore facing inboard and slipping over outboard stem of TCC regulator valve.
- Place Sonnax O-ring into Sonnax end plug groove. Lubricate with Sonnax Slippery Stick **O-LUBE** and roll on bench to size.
- Insert Sonnax O-ringed end plug into bore and install OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

