

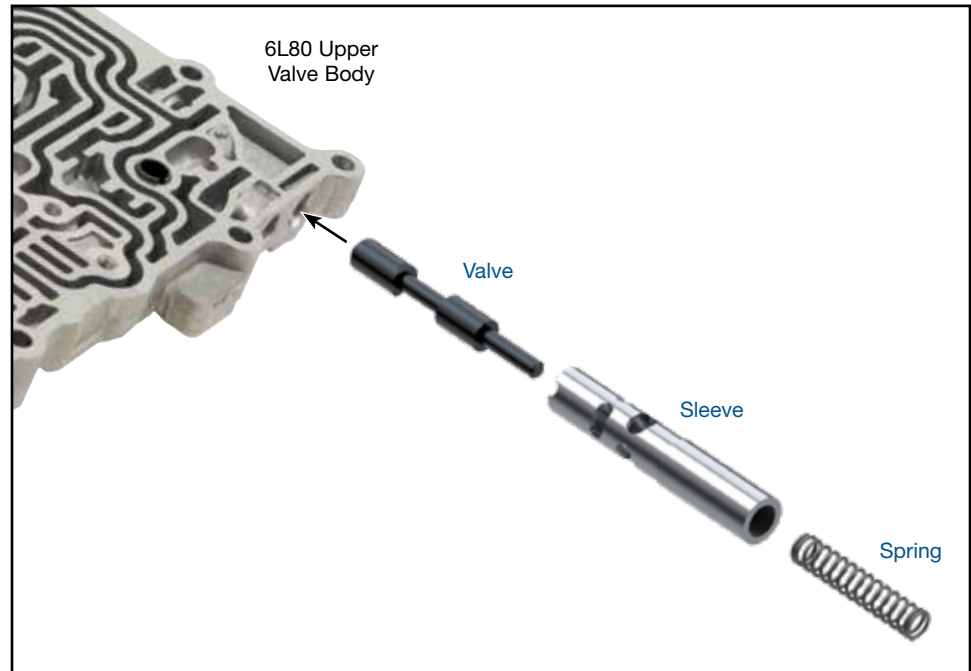
## Actuator Feed Limit Valve Kit

### Part No.

**104740-47K**

- Valve
- Sleeve
- Spring

## GM 6L45, 6L50, 6L80, 6L90



### 1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE spring and valve.

### 2. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install Sonnax sleeve/valve assembly into bore. Sleeve installs with end grooves inboard. Valve installs with spring stem outboard.
- Install Sonnax spring over valve spring stem.
- Compress spring and reinstall OE retainer.

### 3. Final Testing

Vacuum testing at the port indicated holds the recommended minimum 16 in-Hg.

