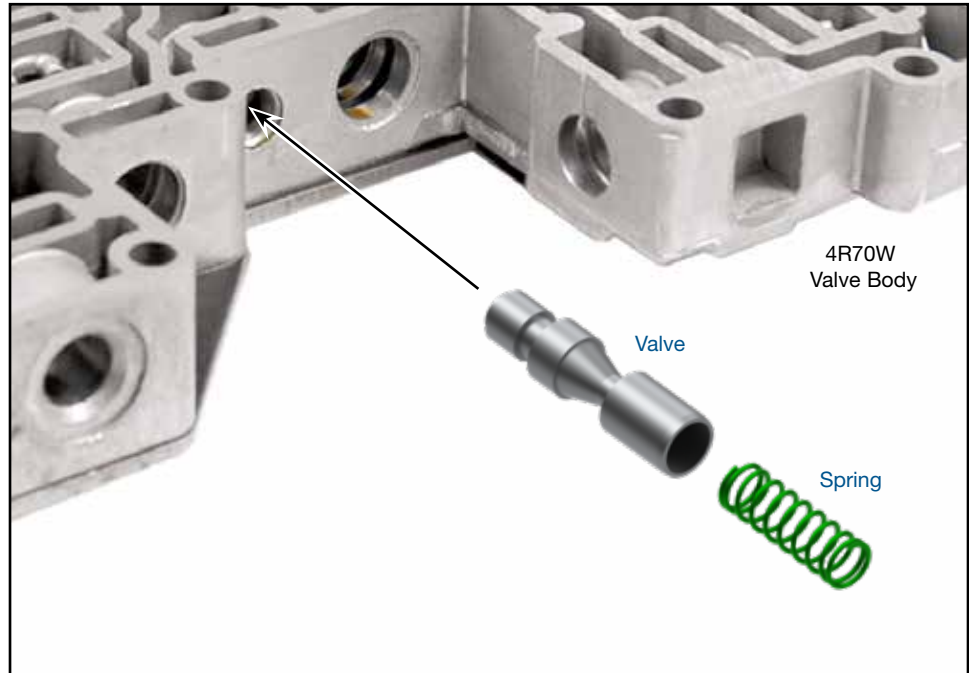


## Converter Limit Valve Kit

Part No.  
**76948-56K**

- Valve
- Spring

### Ford 4R70E, 4R70W, 4R75E, 4R75W, AODE



#### 1. Disassembly

- Remove OE converter limit valve retainer, spring and valve from bore.
- Set aside OE retainer for reuse.
- Discard OE valve and spring.

#### 2. Installation & Assembly

- Install Sonnax converter limit valve with spring pocket oriented outboard.
- Install Sonnax spring, ensuring spring sits inside valve spring pocket.
- Reinstall OE retainer.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

