

Oversized 2-6 Clutch Regulator Valve Kit

Part No.

124740-66K

- Spring
- Regulator Valve
- Gain Valve
- End Plug

Tool Kit

Part No.

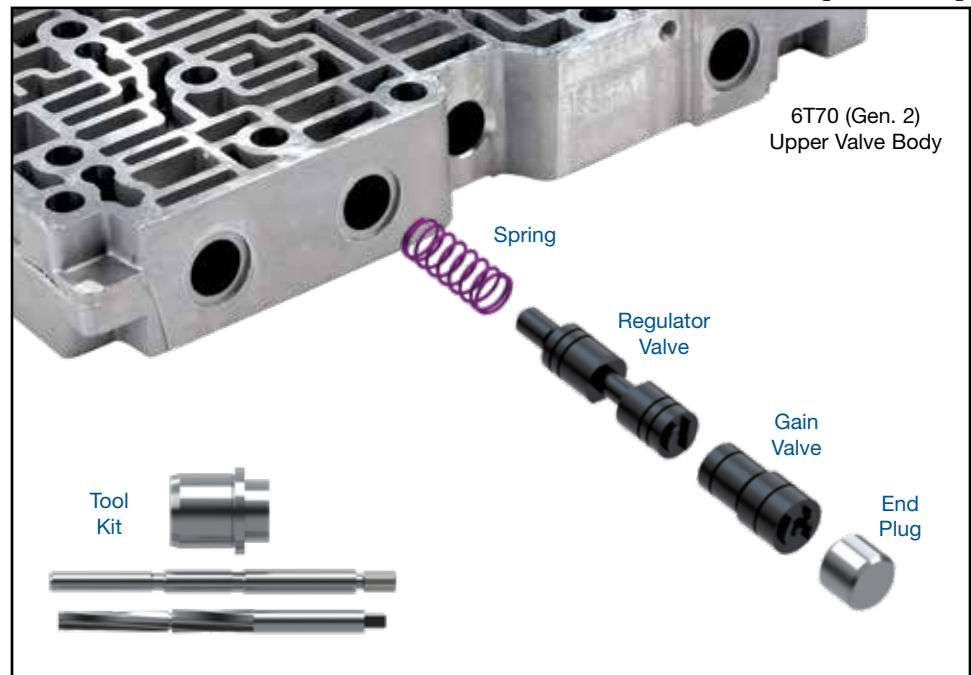
F-124740-TL66

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

GM 6T70/75/80 (Gen. 2)



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard OE end plug, gain valve, spring, and regulator valve.

2. Bore Reaming

Ream 2-6 clutch regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-124740-TL66** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from valve bore and valve body.
- Install Sonnax spring.
- Install Sonnax regulator valve, ensuring spring seats over spring guide.
- Install Sonnax gain valve.
- Install Sonnax end plug.
- Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 and 17 in-Hg.

