

GM 6L80

Heavy Duty 4-5-6 Clutch Hub & Intermediate Shaft

Part No.
104680-36

Patent No. 11,815,137

NOTE: Use with OE-style, 36-tooth frictions and OE steels. OE Part No. 24238004.



WARNING: The 4-5-6 hub shaft to 1-2-3-4 clutch hub thrust bearing race must be pried off the OE shaft and transferred onto the Sonnax shaft.



4-5-6 Clutch Improved Oil Flow

The Sonnax 4-5-6 clutch hub & intermediate shaft has an added small lip/oil-dam and holes on the front of the 4-5-6 clutch hub that increase oil flow into the rear inner hub portion of the 4-5-6 clutch hub. To help this additional oil get to the 4-5-6 clutch pack for increased lubrication and cooling, use a razor blade to carefully remove friction material from four of the twenty oil grooves of the front of the dampener (**Figure 1**).

