

## AX Code Accumulator Valve Sleeve

Part No.

**77754-61**



**NOTE:** Replaces OE sleeves with "AX" code only.



**NOTE:** OE valve and spring must be reused with Sonnax sleeve.

## GM 4L60-E, 4L65-E, 4L70-E

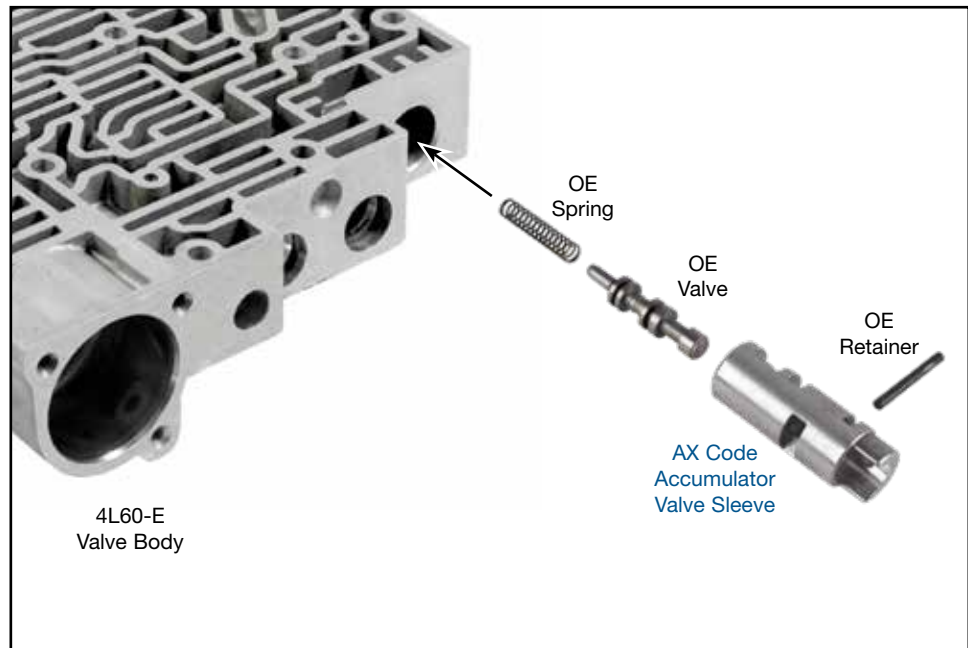


Figure 1



**NOTE:** "AX" code sleeves deliver lighter shifts than OE "BX", "CX" and "DX" designs (Figures 1 & 2).

### 1. Disassembly

- Remove OE retaining pin, save for reuse.
- Remove OE sleeve, valve and spring.
- Discard OE sleeve. Save OE valve and spring for reuse.

### 2. Installation & Assembly

- Install OE valve into Sonnax sleeve.
- Install OE spring over the valve stem.
- Install valve/sleeve/spring assembly into bore, just far enough to secure with OE retaining pin.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg (Figure 3).

Sleeve Code	Small Dia.	Large Dia.	Shift Feel
DX	0.327	0.401	Firmest
CX	0.346	0.397	↓
BX	0.359	0.393	
AX	0.378	0.393	Lightest

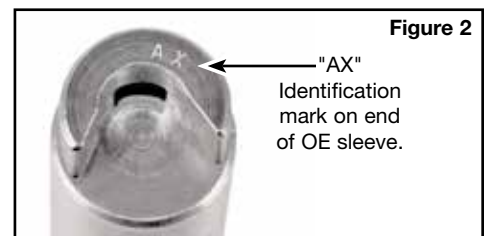


Figure 3

