

## Instructions

# GM 8L45, 8L90

# Converter Feed Limit Valve Vacuum Test Tool

## Part No. 154740-TL22

**NOTE:** This is the vacuum testing tool ONLY. This tool is used to test the **OE bore** for diagnostic purposes.

Also Available

#### Vacuum Test Stand Kit VACTEST-01K

**NOTE:** This kit contains everything needed to connect to **154740-TL22** testing tool for vacuum testing.



#### **OE Bore Vacuum Testing:**

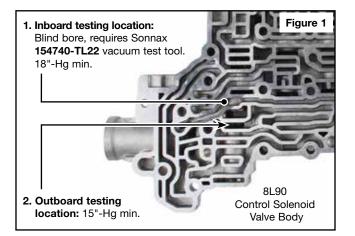
#### **1. Inboard Location**

Install Sonnax **154740-TL22** vacuum test tool fully into the bore with vacuum testing tube attached to long end (**Figure 2**). Vacuum should hold a minimum of 18 in-Hg (**Figures 1 & 2**).

#### **2. Outboard Location**

Insert Sonnax **154740-TL22** vacuum test tool centered in the port (**Figure 3**). Vacuum at the indicated port should hold a minimum of 15 in-Hg (**Figures 1 & 3**).

NOTE: See page 2 for Figures 2 & 3.



# sonnax

#### TRANSMISSION PARTS

#### CONVERTER FEED LIMIT VALVE VACUUM TEST TOOL 154740-TL22

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