

## Oversized Solenoid Pressure Regulator Valve Kit



Part No.

**85740-11K**

- Valve
- Spring
- End Plug

## Tool Kit



Part No.

**F-68942-TL14**

- Reamer
- Reamer Jig
- Guide Pin
- Drill Bit \*Not used in 85740-11K.

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



**NOTE:** Tool kit F-68942-TL14 can also be used for oversized regulating valve pressure control valve kit 68942-14K and 68942-17K. \*Drill bit is only used in the 68942-17K installation.

## Chrysler 948TE; Honda/Acura, 9-Speed; ZF9HP48



### 1. Disassembly

- Remove OE retainer, save for reuse.
- Remove and discard OE spring, valve and end plug.

### 2. Bore Reaming

Ream solenoid pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit F-68942-TL14 and VB-FIX are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax valve, spring pocket outboard.
- Install Sonnax spring and end plug (long protrusion outboard).
- Secure with OE retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

