

Clutch Volume Spacer Kit

Part No.

34554-11K

- Spacer Aluminum
- Screws (3) 8/32" x 3/16" Long

NOTE: For use with Sonnax heavy duty forward drum **34554-01**.

GM TH400



Installation

- Install Sonnax spacer onto Sonnax heavy duty forward drum **34554-01** with three recesses on spacer facing up and aligned with three screw holes in the drum.
- Apply a small amount of red Loctite[®] on threads of the three screws.
- Install screws and tighten to 30 in-lb.

