

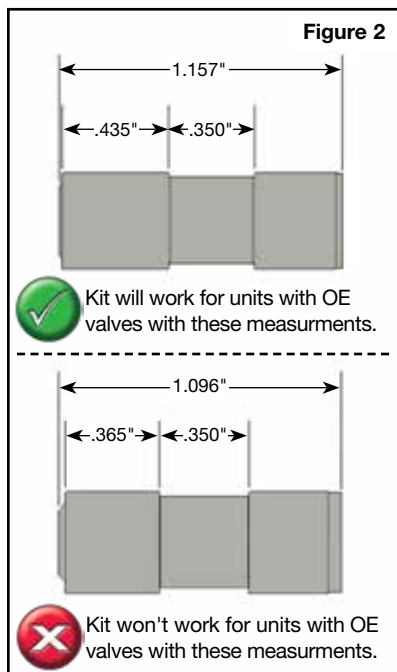
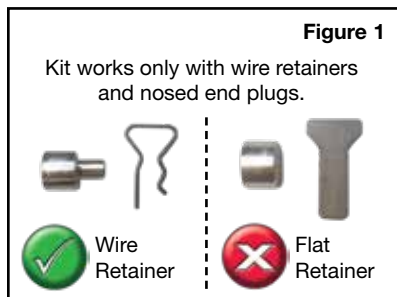
### Shift Valve System Pressure Valve Kit

Part No.

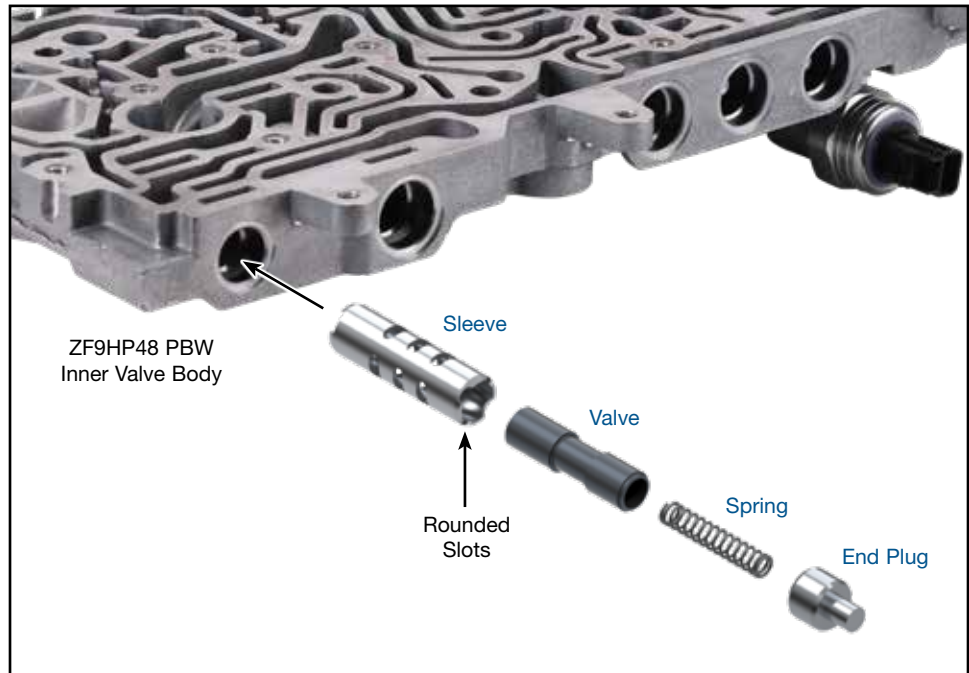
**85740-07K**

- Sleeve
- Valve
- Spring
- End Plug

**NOTE:** Replaces valves with overall length of 1.157", inner spool length of .435" and end plug with wire retainer (Figures 1 & 2).



### Chrysler 948TE; Honda/Acura, 9-Speed; ZF9HP48



#### 1. Disassembly

- Remove OE retainer and save for reuse.
- Discard OE end plug, spring and valve.

#### 2. Installation & Assembly

- Ensure bore is clean and free of debris.
- Insert sleeve with rounded slots (on the end) facing outboard. Sleeve should bottom out in the bore.
 

**NOTE:** This may require a light push with a pick to fully bottom out due to close fit with bore.
- Install valve ensuring spring pocket is facing outboard.
- Install Sonnax spring and endplug, secure with OE retaining clip.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

