

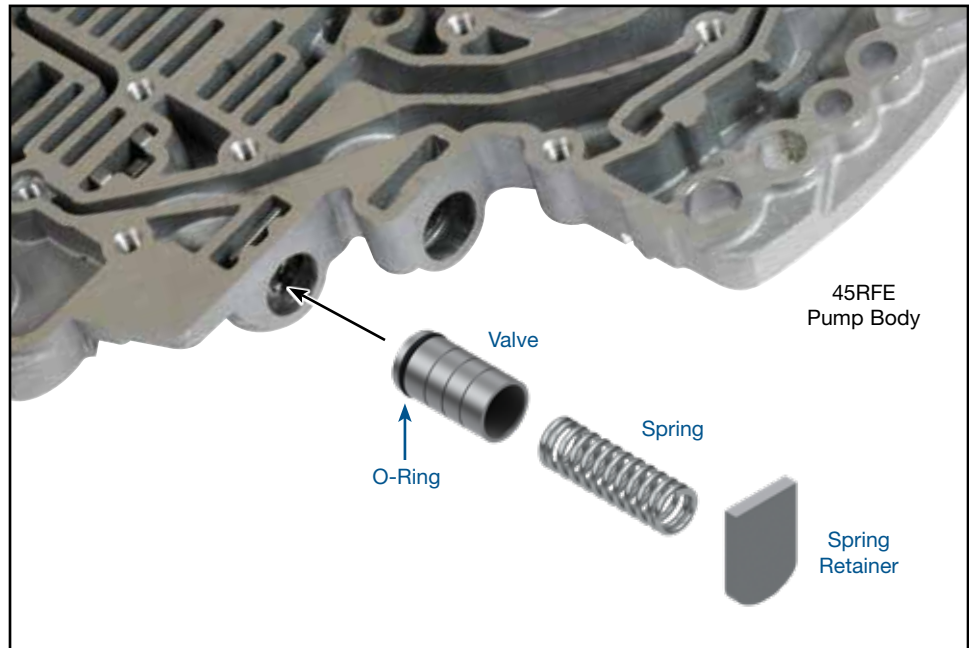
TCC Accumulator Valve Kit

Part No.
44912-18K

- Valve
- O-Rings (2) 1 Extra
- Spring
- Spring Retainer

NOTE: Does not fit '19-later 68RFE.

Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



1. Disassembly

Remove and discard OE accumulator valve, spring retainer, and spring.

2. Preparation

The sharp edge of the bore should be chamfered to reduce the possibility of damaging the O-ring during installation (**Figure 1**). This can be done using a 15/32" drill bit to gently chamfer the edge.

3. Installation & Assembly

- a. Place Sonnax O-ring in the Sonnax accumulator valve groove.
- b. Coat O-ring on accumulator valve with assembly lube or Sonnax Slippery Stick **O-LUBE** and roll on bench to size.
- c. Install accumulator valve, O-ringed end first into bore.
- d. Install Sonnax spring.
- e. Secure components in bore with Sonnax spring retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 1**).

