

Accumulator Valve Train Kit

Part No.

77754-10K

- Valve
- Sleeve
- Springs (3) Selective
- Plug

NOTE: Fits valve trains with sleeve stamp codes CX, DX or YZ only (Figure 1).

GM 4L60-E, 4L65-E, 4L70-E

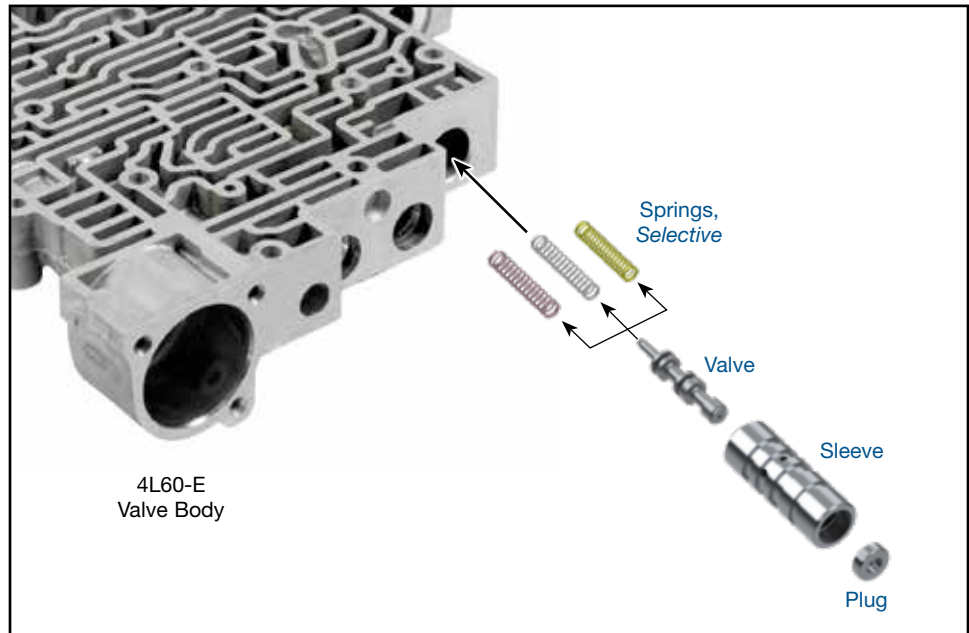


Figure 1

4L60-E Late Transmission

Spring Color	Yellow 1 lb	White 2 lb	Pink 3 lb
Valve ID	CX	DX	YZ
Shift Quality	Light	Medium	Firm

1. Disassembly

- Remove OE accumulator sleeve, plug, valve and spring from valve body.
- Take note of the identification mark on end of the OE sleeve (Figure 1).
- Discard OE valve assembly, but keep OE roll pin for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate all Sonnax parts.
- Install Sonnax valve into the front of Sonnax sleeve
- Select one of the three Sonnax springs which corresponds to the mark on the end of the OE sleeve to obtain desired shift quality (Figure 1).
- Install selected Sonnax spring onto the valve spring stem.
- Install Sonnax plug into the end of the sleeve until seated, with the recessed diameter facing out the back of the sleeve.
- Install Sonnax valve assembly into the valve body bore.
- While installing, align Sonnax sleeve roll pin hole with the valve body roll pin hole and push OE roll pin all the way into place.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in.-Hg (Figure 2).

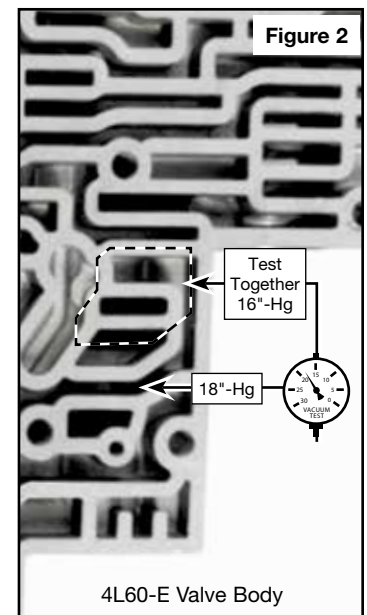


Figure 2