

Oversized Overdrive Servo Regulator Valve Kit

Part No.
76948-59K



- Overdrive Servo Regulator Valve
- Spring
- Boost Valve
- Boost Sleeve

NOTE: Fits '01-later units.

Tool Kit

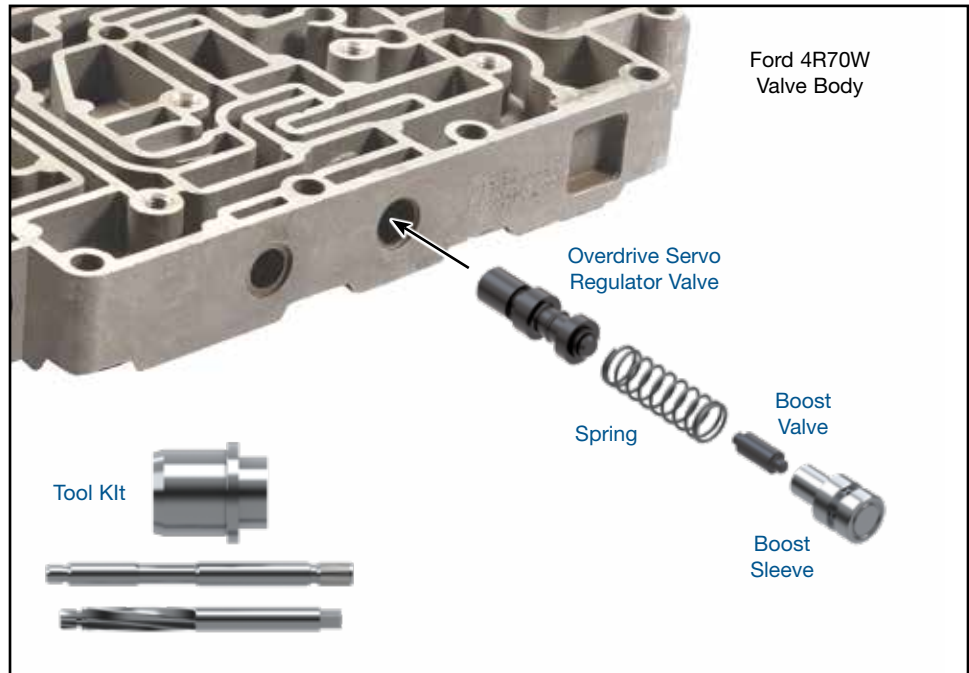
Part No.
F-76948-TL59



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford 4R70E, 4R70W, 4R75E, 4R75W



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard OE overdrive servo regulator boost assembly, spring, and valve.

2. Bore Reaming

Ream solenoid regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-76948-TL59** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax overdrive servo regulator valve, Sonnax spring, and Sonnax boost valve assembly as shown. Ensure the Sonnax spring slides over the inboard snout of Sonnax sleeve.
- Secure complete valve assembly with OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 and 20 in-Hg.

