

GM 6T30/40/45/50 (Gen. 2), 6T31/35/41/46/51 (Gen. 3 6T40)

Signal Accumulator Piston Kit

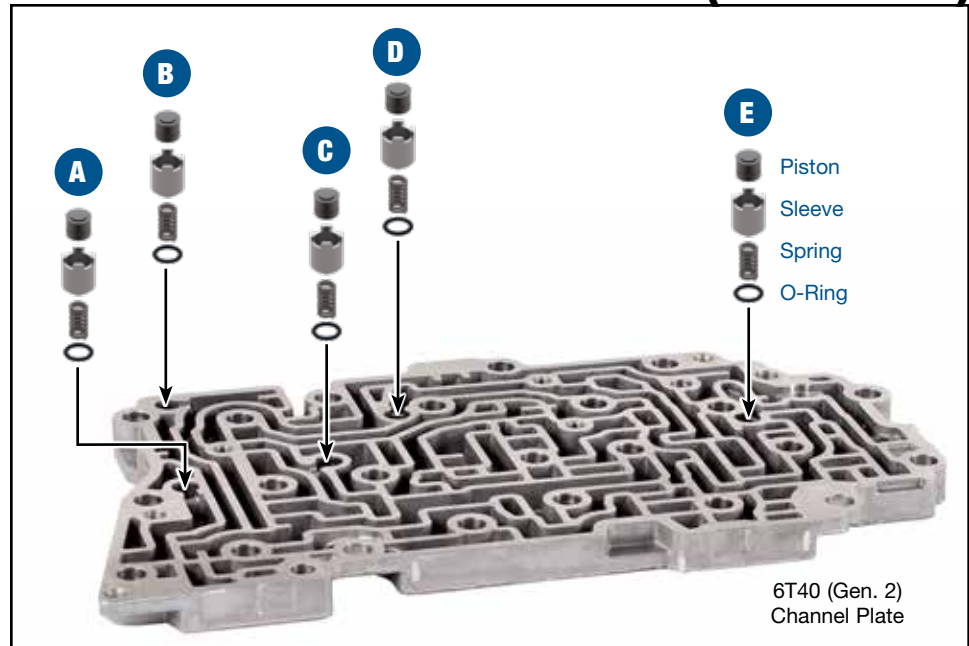
Part No.

144740-40K

- Pistons (5)
- Sleeves (5)
- Springs (5)
- O-Rings (5)

Patent Pending

ID	Bore Location
A	Line Pressure Control Solenoid
B	2-6 Pressure Control Solenoid
C	3-5-R Pressure Control Solenoid
D	1-2-3-4 Pressure Control Solenoid
E	R-1/4-5-6 Pressure Control Solenoid



1. Disassembly

- Remove and discard the OE piston and spring.

2. Installation & Assembly

- Install the O-ring into the bottom of the bore.
- Install the spring into the piston and sleeve assembly.
- Install the piston/sleeve/spring assembly into the bore.

3. Final Testing

Vacuum test using the ports indicated (Figures 1 – 5). Cover the bottom red port(s), but leave the bottom circled port(s) open. Use the test plate included in VACTEST-01K or equivalent to cover the top red groove(s). Place the hole of the tester close to the accumulator, but not directly above it. The minimum reading should be 22 in.-Hg.

