

Instructions

GM 6T30/40/45/50 (Gen. 2), 6T31/35/41/46/51 (Gen. 3 6T40)

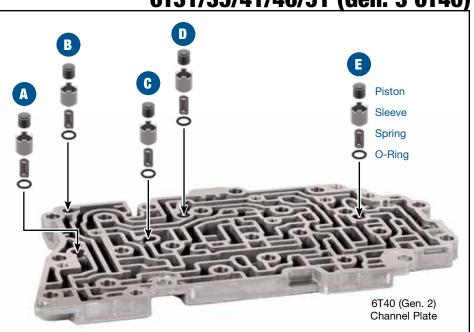
Signal Accumulator Piston Kit

Part No. 144740-40K

- Pistons (5)
- Sleeves (5)
- Springs (5)
- O-Rings (5)

Patent Pending

ID	Bore Location
A	Line Pressure Control Solenoid
В	2-6 Pressure Control Solenoid
C	3-5-R Pressure Control Solenoid
D	1-2-3-4 Pressure Control Solenoid
E	R-1/4-5-6 Pressure Control Solenoid



1. Disassembly

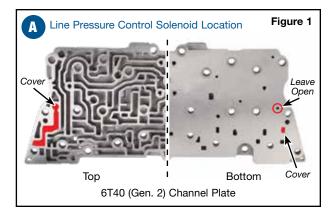
a. Remove and discard the OE piston and spring.

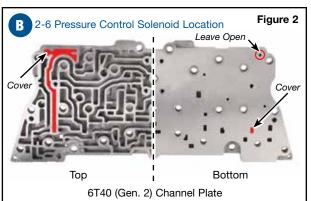
2. Installation & Assembly

- a. Install the O-ring into the bottom of the bore.
- b. Install the spring into the piston and sleeve assembly.
- c. Install the piston/sleeve/spring assembly into the bore.

3. Final Testing

Vacuum test using the ports indicated (**Figures 1 – 5**). Cover the bottom red port(s), but leave the bottom circled port(s) open. Use the test plate included in **VACTEST-01K** or equivalent to cover the top red groove(s). Place the hole of the tester close to the accumulator, but not directly above it. The minimum reading should be 22 in-Hg.





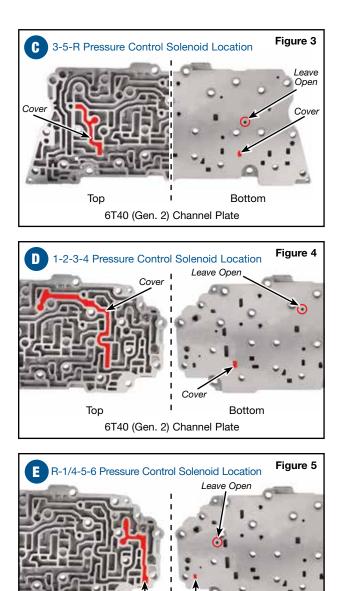
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SIGNAL ACCUMULATOR PISTON KIT 144740-40K

Instructions



Cover

6T40 (Gen. 2) Channel Plate

Bottom

Cover

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