

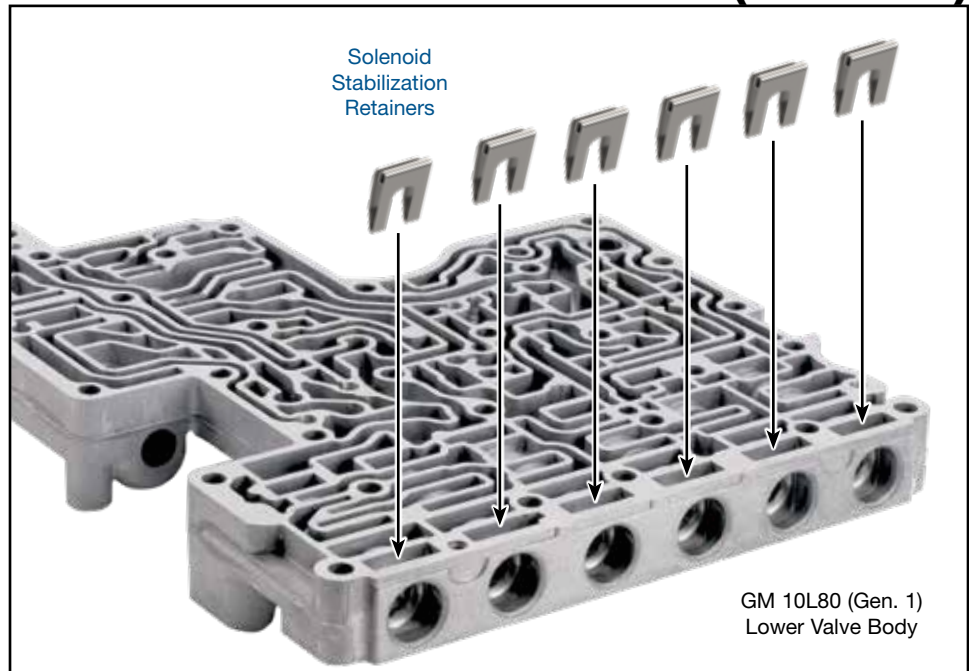
## Allison® 10L1000; Ford 10R60, 10R80, 10R90, 10R140; GM 10L60/80/90 (Gen. 1 & 2)

### Solenoid Stabilization Retainer

Part No.  
**105740-19K**

• Retainers (6)

Patent Pending



#### 1. Disassembly

Remove and discard OE retainer. Be sure to hold the shift solenoid to prevent it from falling.

#### 2. Installation & Assembly

- a. Reinstall the solenoid into the bore and hold it in place.
- b. Install Sonnax solenoid stabilization retainer into the gap around the shift solenoid shaft. The direction of the clip should be as shown in main illustration above. The long flat surface should be contacting the valve body wall inside the gap.

