

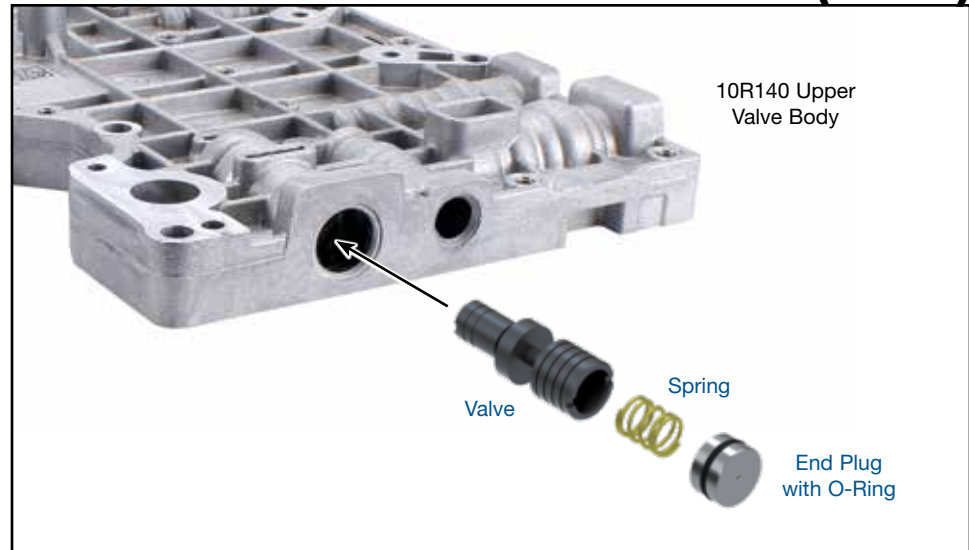
Ford 10R60, 10R80, 10R90, 10R140; GM 10L60/80/90 (Gen. 1)

Main Pressure Regulator Valve Kit

Part No.
105740-12K

- Valve
- Spring
- End Plug
- O-Rings (2)

1 Extra



1. Disassembly

- Remove and set aside OE retaining clip for reuse.
- Remove and discard OE end plug, large diameter spring and valve.
- Set aside OE small diameter spring for reuse.

2. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Reinstall OE small diameter spring.
- Place Sonnax spring into the pocket of Sonnax valve, and install the set into the valve bore.
- Install Sonnax O-ring into shallow groove of Sonnax end plug. Lubricate with Sonnax Slippery Stick **O-LUBE** and roll on bench to size O-ring into the groove.
- Carefully insert Sonnax O-ringed end plug into the bore and reinstall the OE retaining clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

NOTE: Cover back exhaust ports when conducting vacuum testing.

