

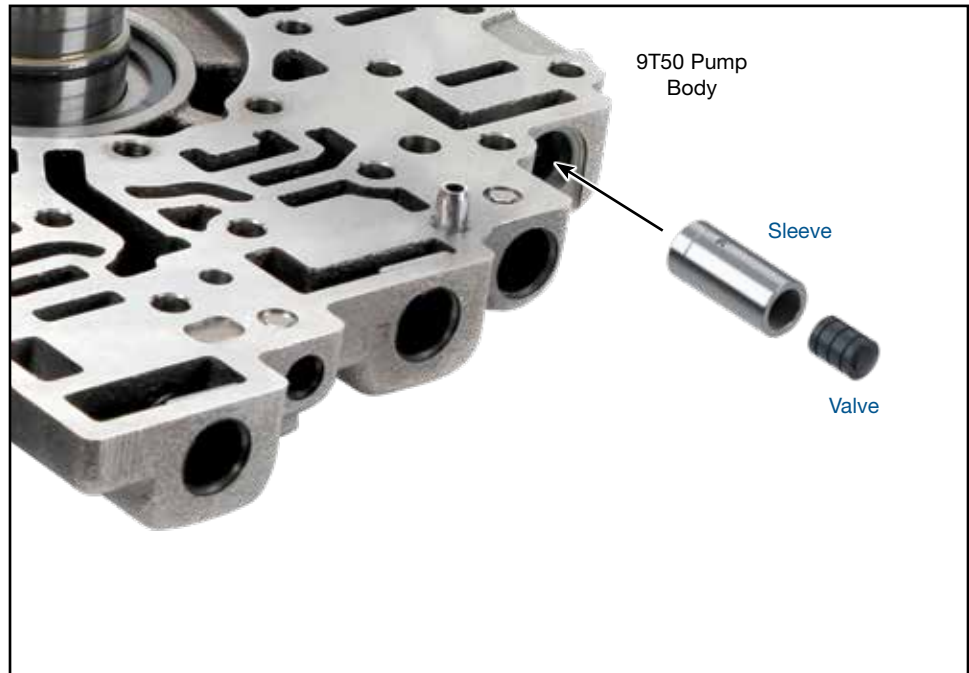
Pressure Regulator Boost Valve Kit

Part No.

184740-02K

- Valve
- Sleeve

GM 9T45, 9T50, 9T60, 9T65



1. Disassembly

- Remove and save OE retainer, end plug, spring and pressure regulator valve.
- Remove and discard the worn OE pressure regulator boost valve and sleeve.

2. Installation & Assembly

- Ensure all debris has been removed from the valve bore and valve body.
- Install Sonnax pressure regulator boost valve and sleeve.
- Reinstall OE pressure regulator valve, spring, end plug and retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

