TRANSMISSION PARTS

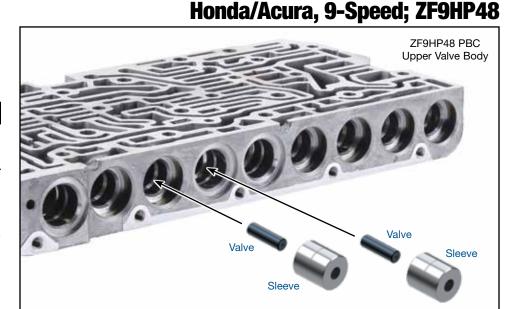
Instructions

## A & F Dog Clutch Plunger Valve Kit

## Part No. 85740-22K

- Valves (2)
- Sleeves (2)

WARNING: Fits units with .196" dia. plunger valve only. The ZF9HP48 PBW (Park By Wire) and PBC (Park By Cable) have different plunger valve diameters than Chrysler applications and should not be interchanged.



## 1. Disassembly

- a. Remove OE solenoid and set aside for reuse.
- b. Remove and discard OE plunger valve and sleeve assemblies.

## 2. Installation & Assembly

- a. Be certain all debris has been removed from the valve body and bore.
- b. Install Sonnax plunger valve into Sonnax sleeve and install into bore.
- c. Reinstall OE solenoid to secure the plunger valve and sleeve in the bore.