

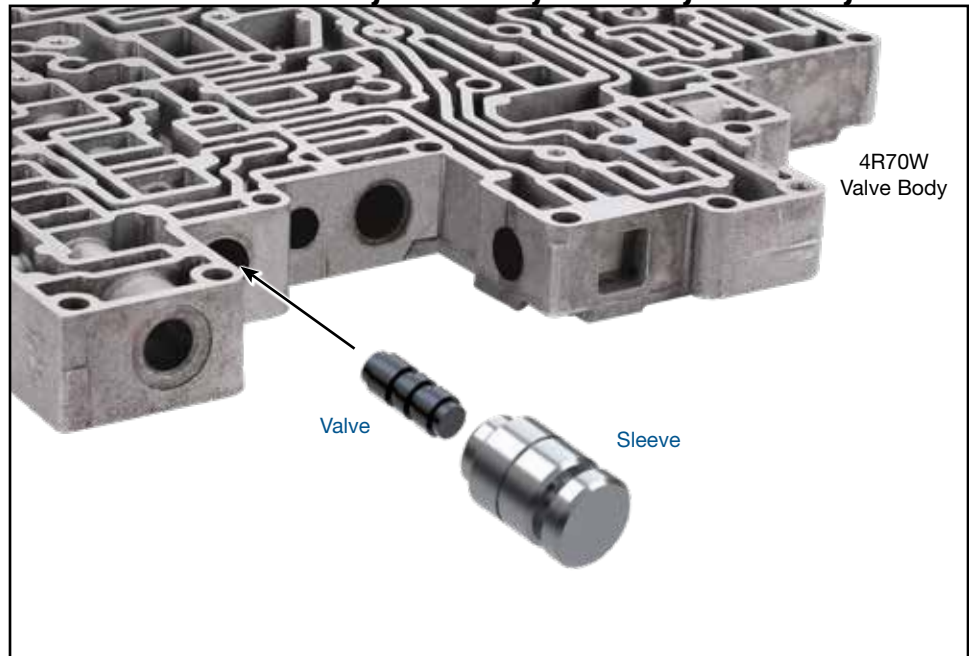
Bypass Clutch Control Plunger Valve Kit

Part No.

76948-64K

- Valve
- Sleeve

Ford 4R70E, 4R70W, 4R75E, 4R75W, AODE



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard OE plunger valve and plunger sleeve assembly.
- Remove OE spring and valve and save for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE valve and then spring.
- Install Sonnax plunger valve and plunger sleeve assembly.
- Reinstall OE retaining clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 in.-Hg.

