

Forward/Reverse Accumulator Piston Kit

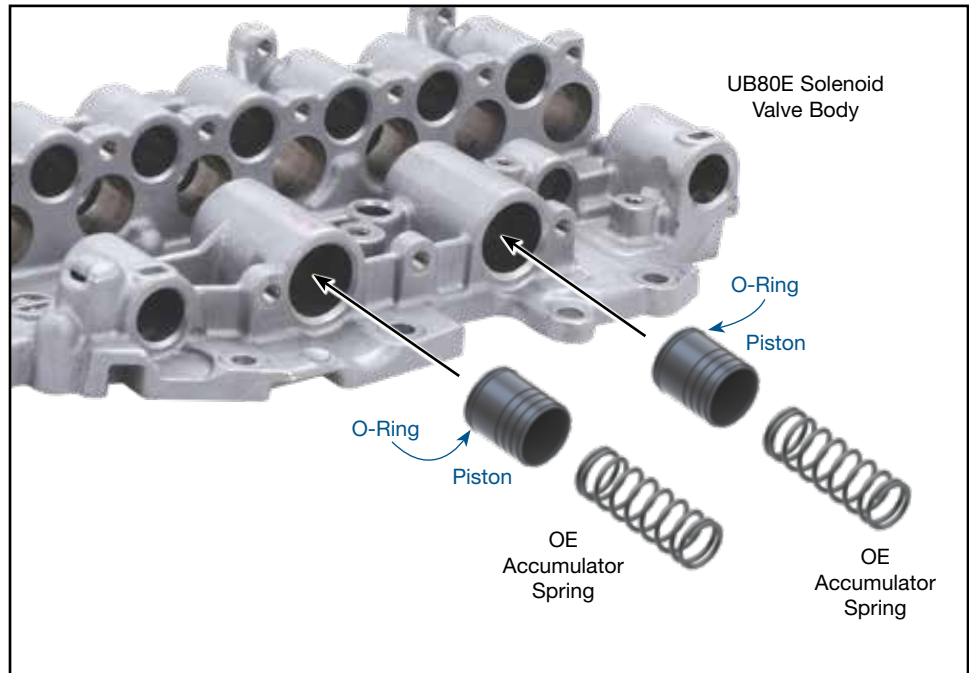
Part No.

168740-05K

- Piston
- O-Rings (2) 1 Extra

NOTE: Fits either of two locations.

Toyota/Lexus UA80E, UA80F, UB80E, UB80F



1. Disassembly

- Remove 3 bolts holding the spring retainer.
- Remove and save OE accumulator spring for reuse.
- Remove and discard OE piston.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax O-ring in the O-ring groove on Sonnax piston and roll to size.
- Use Sonnax Slippery Stick **O-LUBE** to lubricate the piston and bore entrance.
- Install Sonnax O-ringed piston and OE spring.
- Reinstall the spring retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

