

## Signal Damper Piston Kit

**Part No.**

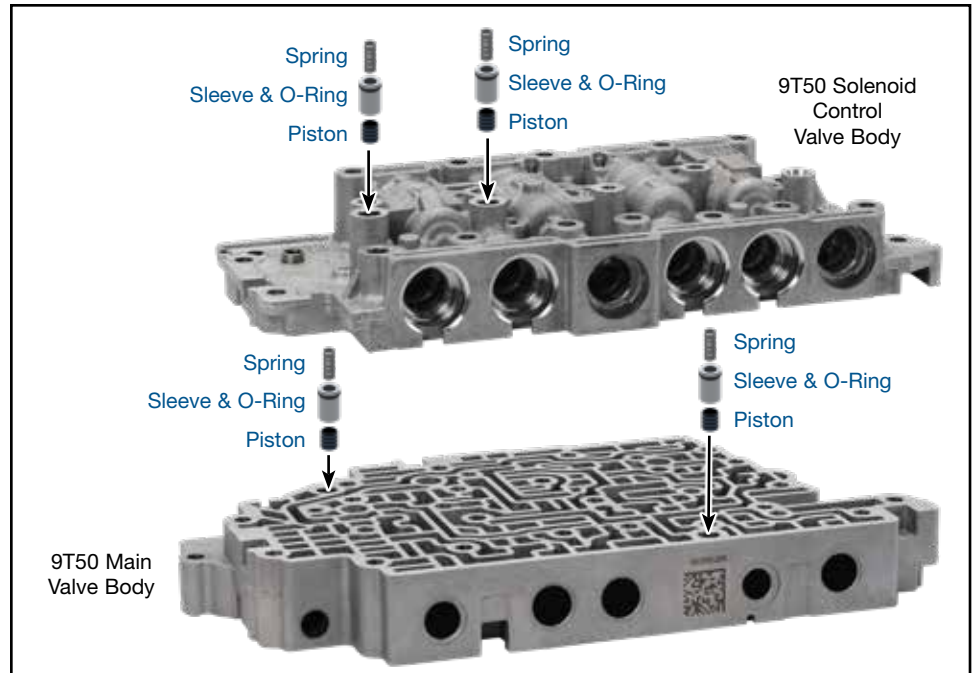
**184740-01K**

- Pistons (4)
- Sleeves (4)
- O-Rings (5)
- Springs (4)

1 Extra

Patent No. 11,933,326

## GM 9T45, 9T50, 9T60, 9T65



### 1. Disassembly

Remove and discard the OE damper piston and spring.

### 2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install O-ring into sleeve O-ring groove, roll O-ringed sleeve on bench to size O-ring into groove. Lubricate O-ring with Sonnax Slippery Stick **O-LUBE**.
- Install spring into the piston/sleeve assembly.
- Install piston/sleeve assembly with O-ring and spring into the bore.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

