

## Bypass Blocker Valve Kit

### Part No.

# 126740-26K

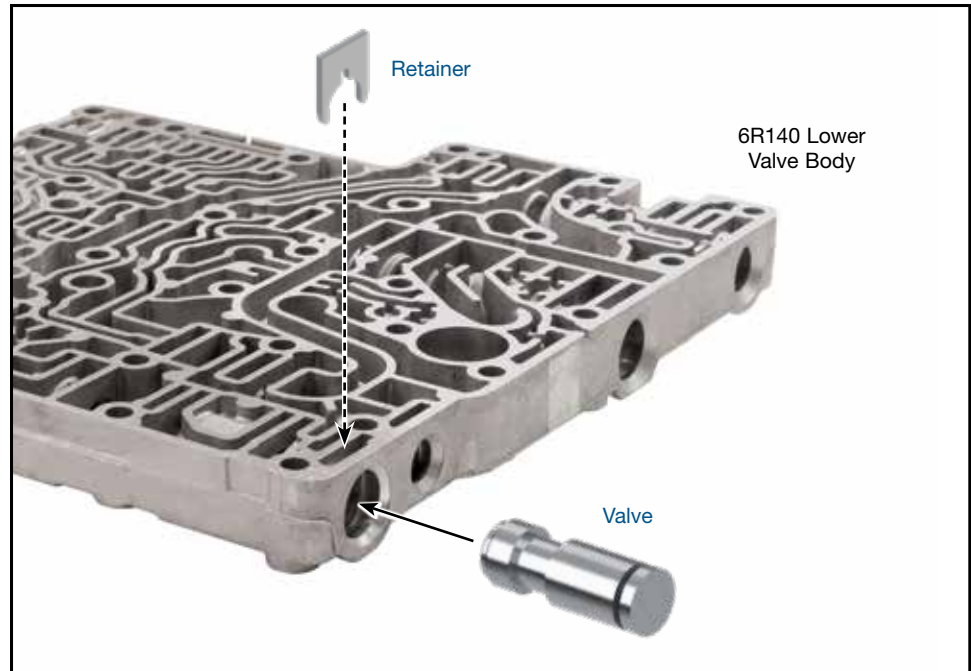
- Valve
- Retainer

**NOTE:** Fits '11-'16 units only. Eliminates the need for the OE thermal element and can be used with or without the Sonnax Converter Limit Valve Kit **126740-25K**.

**WARNING:** Kit is recommended to only be utilized in warm climates, or with synthetic fluids when used to replace the OE thermal bypass element.

**WARNING:** If used in '17-later applications to replace a missing blocker plug, it must be used in conjunction with Sonnax converter limit valve kit **126740-25K**.

## Ford 6R140



### 1. Disassembly

Remove and discard OE outboard retainer, end plug, thermal element, bypass valve and spring.

### 2. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Insert Sonnax bypass blocker plug valve into the bore as shown per model year (**Figure 1**).
- Secure in place with Sonnax retainer.

Install converter limit valve lineup as shown below depending on which year your rebuild requires.

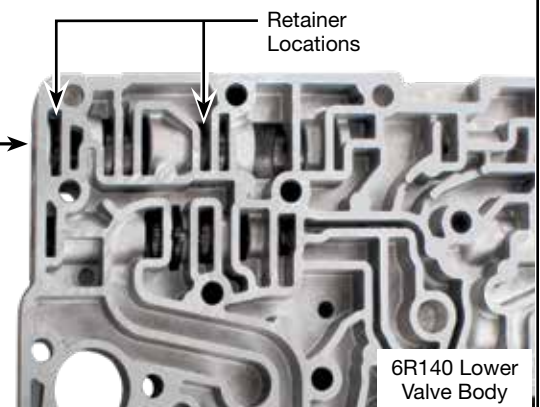
**Figure 1**

- 2011-2016 remove OE parts outlined in red. Replace with Sonnax bypass blocker valve and outboard retainer.



- 2017-Later must use Sonnax converter limit valve kit **126740-25K** with the bypass blocker valve kit **126740-26K**. You must reuse the inner retainer outlined in red.

**NOTE:** Red outline indicates parts which are OE. Converter limit valve parts shown inboard in both lineups are included in **126740-25K** or **6R140-ZIP**.



6R140 Lower Valve Body