

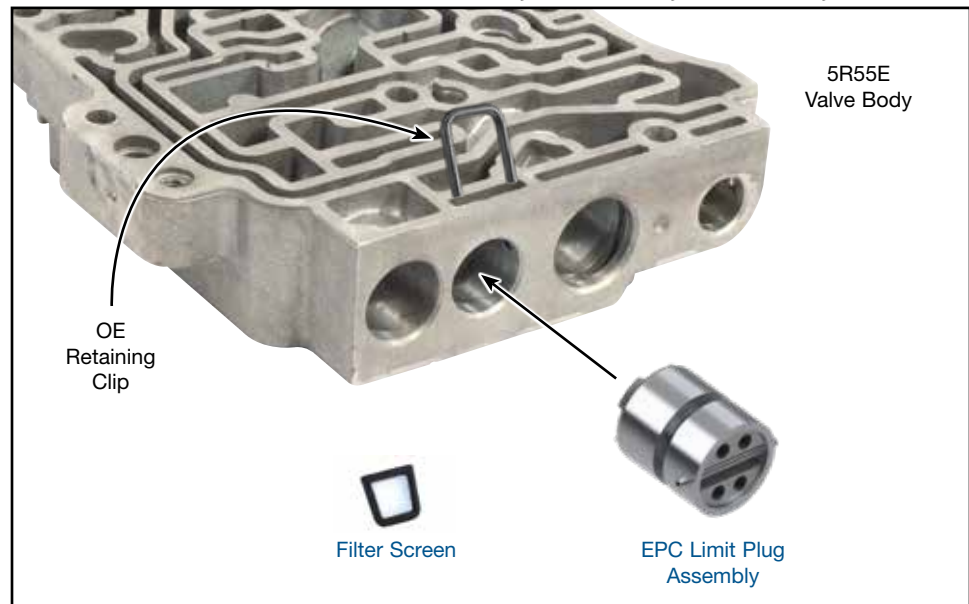
Ford 4R44E, 4R55E, 5R44E, 5R55E

EPC Limit Plug Kit

Part No.

37947-55K

- EPC Limit Plug Assembly
- Filter Screen



For Early OE Valve Body Designs with EPC Limit Valve in Worm Tracks:



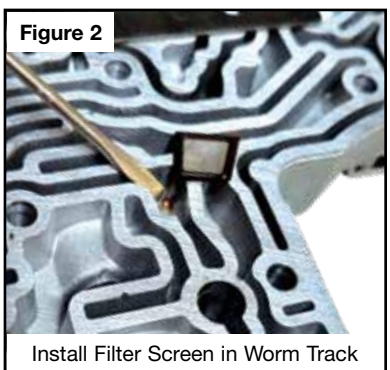
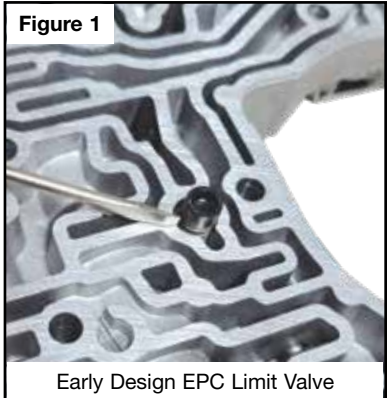
WARNING: Must use a late design OE separator plate with this EPC limit valve plug when using in early design valve body (Figures 3 & 4).

1. Disassembly

- Remove separator plate and discard.
- Remove EPC limit valve and spring from worm tracks and discard (Figure 1).
- Remove OE clip from forward modulator valve end plug and keep for reuse (main photo).
- Remove and discard OE forward modulator valve end plug.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax EPC limit plug assembly into forward modulator bore. The spring pin end should face outboard.
- Reinstall OE clip into bore to retain Sonnax EPC limit plug.
- Install provided filter into worm track location indicated (Figure 2).
- Install late design OE separator plate that does NOT have orifice at the noted location (Figure 4).



For Late OE Valve Body Designs with EPC Limit Valve in Forward Modulator Valve End Plug:

1. Disassembly

- a. Remove OE clip from forward modulator valve end plug and keep for reuse.
- b. Remove and discard OE forward modulator valve end plug.

2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Install Sonnax EPC limit plug assembly into forward modulator bore. The spring pin end should face outboard.
- c. Reinstall OE clip into bore to retain Sonnax EPC limit plug.
- d. Install provided filter into worm track location indicated (**Figure 2**).

