

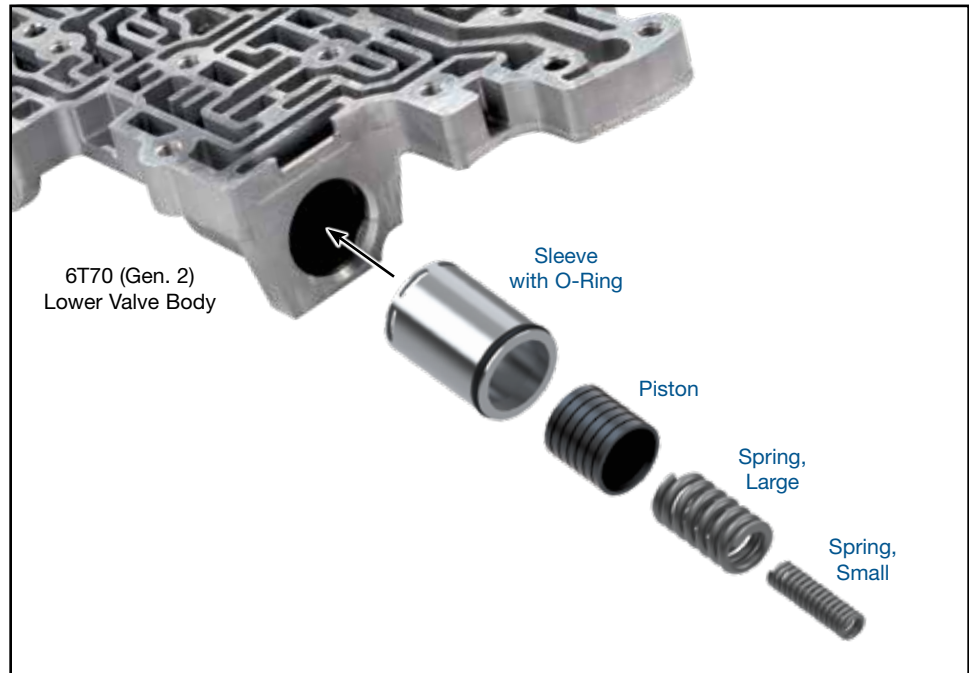
4-5-6 Sleeved Accumulator Piston Kit

Part No.

124740-68K

- Sleeve
 - Piston
 - Spring
 - Spring
 - O-Rings (2)
- Large
Small
1 Extra

GM 6T70/75/80 (Gen. 2)



1. Disassembly

- a. Remove and set aside OE retaining clip.
- b. Remove and discard OE spring and piston.

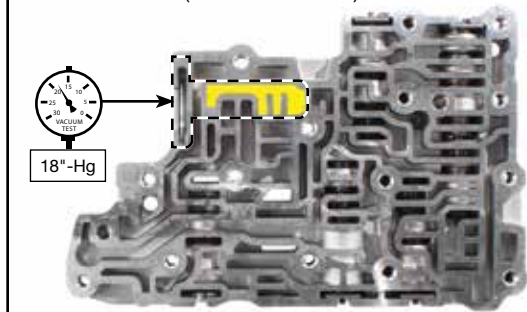
2. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and body.
- b. Install Sonnax O-ring into shallow groove of Sonnax sleeve. Then lubricate with Slippery Stick **O-LUBE** and roll onto bench to size the O-ring into the groove.
- c. Insert the sleeve so that the O-ringed end goes into the bore last. Install the O-ringed sleeve fully into the bore.
- d. Insert the piston with the open end facing out.
- e. Install the large spring, then the small spring into the piston.
- f. Install the OE retaining clip to secure Sonnax components in the bore.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

Cover entire bore for vacuum testing. Draw air from the shaded area (inside dotted line) for test results.



6T70 (Gen. 2) Lower Valve Body