

Oversized Low/Reverse Regulator Valve Kit



Part No.
126740-27K

- Valve
- Spring
- End Plug
- O-Rings (2)

1 Extra

Tool Kit



Part No.
F-126740-TL27

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

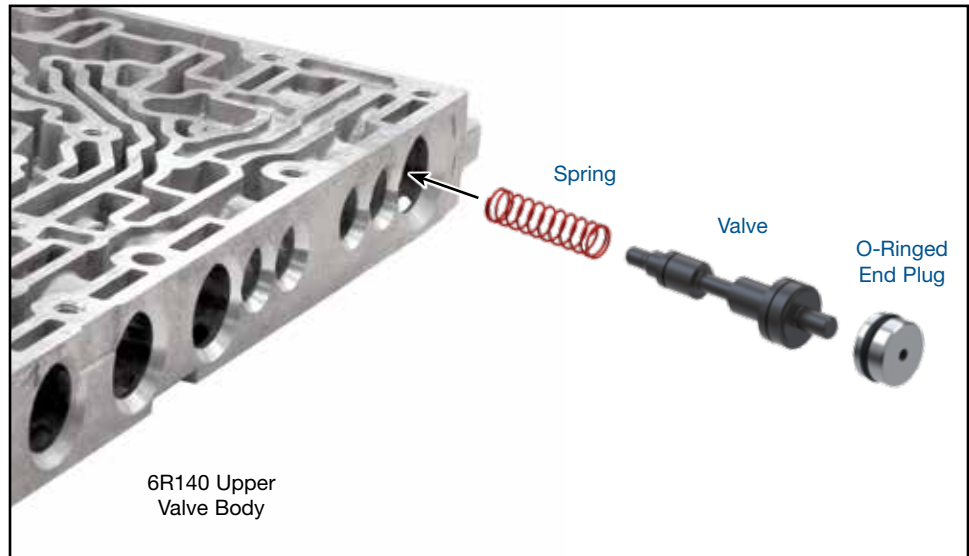
Recommended

Test Plate Kit

Part No.
SWAT-P2

- Test Plate (3" x 5")
- Sealing Pad (3" x 5")

Ford 6R140



1. Disassembly

- Remove OE retaining clip and set aside for reuse.
- Remove and discard OE end plug, low/reverse valve, and spring.

2. Bore Reaming

Ream the low/reverse valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-126740-TL27** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax recalibrated spring, followed by Sonnax oversize low/reverse valve.
- Install Sonnax O-ring into shallow groove of Sonnax end plug. Then lubricate with Sonnax Slippery Stick **O-LUBE** and roll on bench to size the O-ring into the groove.
- Carefully insert Sonnax O-ringed end plug into the bore just far enough to reinstall the OE retaining clip.
- Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg (**Figures 1 & 2**).

