

## Actuator Feed Accumulator Piston Kit

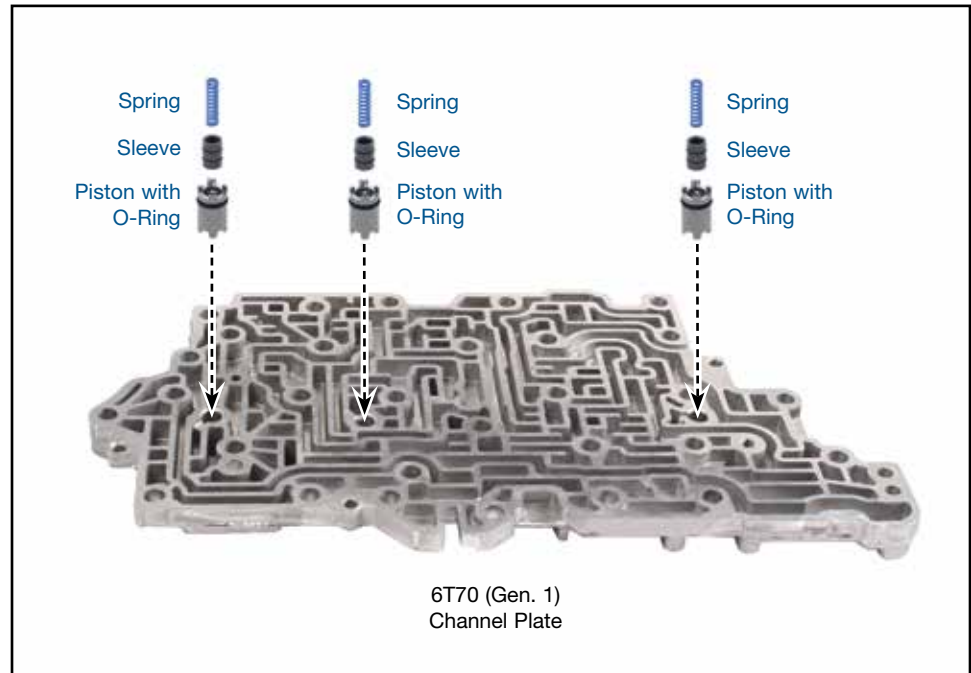
Part No.

**124740-73K**

- Pistons (3)
- Sleeves (3)
- Springs (3)
- O-Rings (5)

2 Extra

## GM 6T70/75 (Gen. 1)



### 1. Disassembly

Remove and discard the worn OE accumulator springs and pistons.

### 2. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install the O-ring in O-ring groove on the sleeve and roll to size.
- Use Sonnax Slippery Stick **O-LUBE** to lubricate the sleeve and bore entrance.
- Install the Sonnax accumulator sleeve.



**NOTE:** Install the Sonnax accumulator sleeve using a twisting motion to prevent the O-ring from being damaged.

- Install Sonnax piston and spring.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

