

Actuator Feed Accumulator Piston Kit

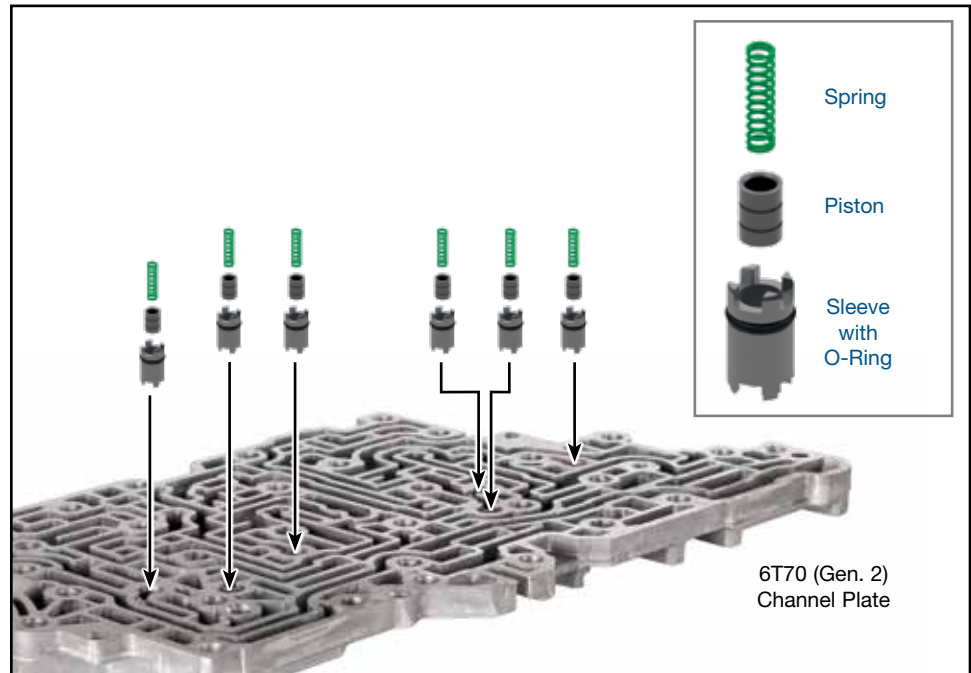
Part No.

124740-76K

- Pistons (6)
- Sleeves (6)
- Springs (6)
- O-Rings (10)

4 Extra

GM 6T70/75/80 (Gen. 2)



1. Disassembly

Remove and discard the worn OE accumulator spring and piston.

2. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install the O-ring in O-ring groove on the sleeve and roll to size.
- Use Sonnax Slippery Stick **O-LUBE** to lubricate the sleeve and bore entrance.
- Install the Sonnax accumulator sleeve, piston and spring.



NOTE: Use a twisting motion when installing the sleeve to prevent the O-ring from being damaged.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (Figure 1).

