

## TCCRv & TCCV Damper Kit

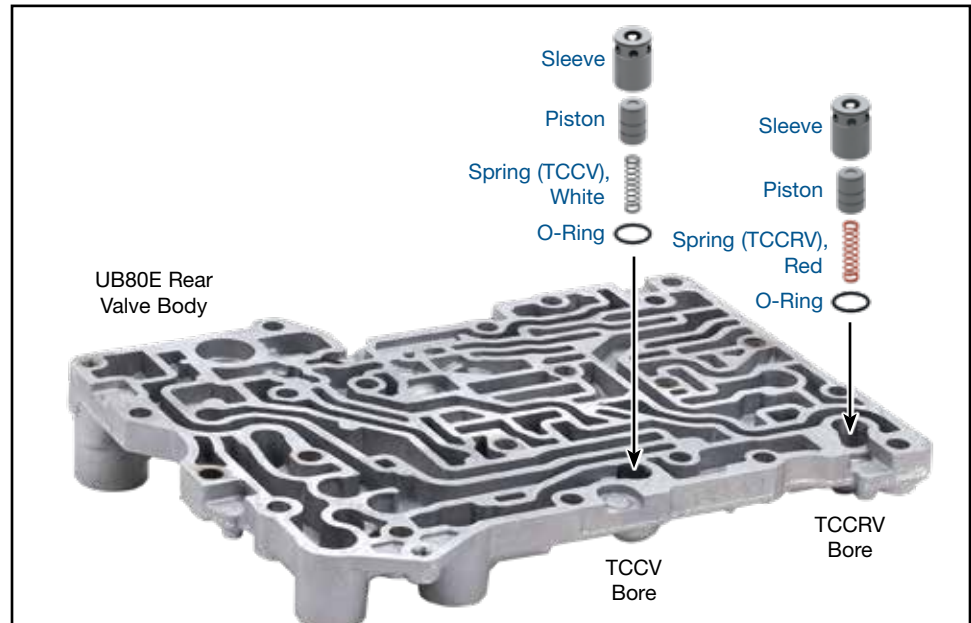
### Part No.

**168740-11K**

- Sleeves (2)
- Pistons (2)
- Spring (TCCV) White
- Spring (TCCRv) Red
- O-Rings (3) 1 Extra

Patent No. 11,933,326

## Toyota/Lexus UA80E, UA80F, UB80E, UB80F



### 1. Disassembly

Remove and discard the OE piston and spring

### 2. Installation & Assembly

- a. Be certain all debris has been removed from valve bore and valve body.
- b. Use a small amount of Sonnax **O-LUBE**, Trans-lube, or new ATF to lubricate the O-ring, the piston/sleeve assembly and the valve body bore entrance.
- c. Install O-ring into the bore, gently pressing it down to the bottom of the bore.
- d. Install the springs into the piston/sleeve assembly through the bottom. Refer to the image for which color spring to use.
- e. Install piston/sleeve assembly with spring into the bore.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (Figures 1 & 2).

