

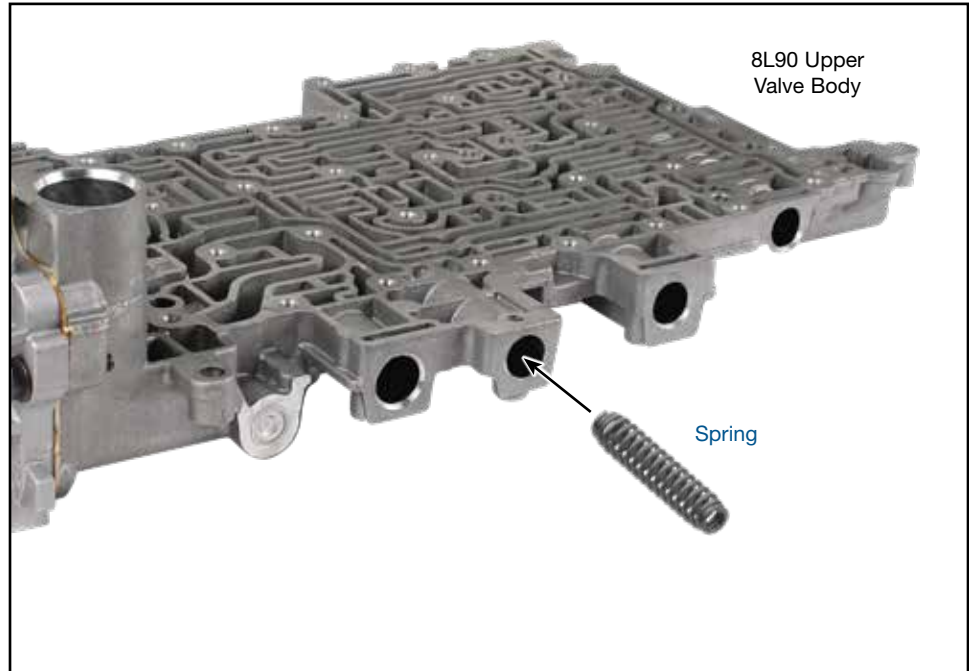
## Pressure Relief Ball Valve Spring

Part No.

**154740-18**

• Springs (5)

## GM 8L45, 8L90



### 1. Disassembly

- a. Remove OE retaining rod and save for reuse.
- b. Remove and discard OE spring.
- c. Remove OE ball and save for reuse.

### 2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Reinstall OE ball.
- c. Install Sonnax spring.
- d. Reinstall OE retaining rod.