

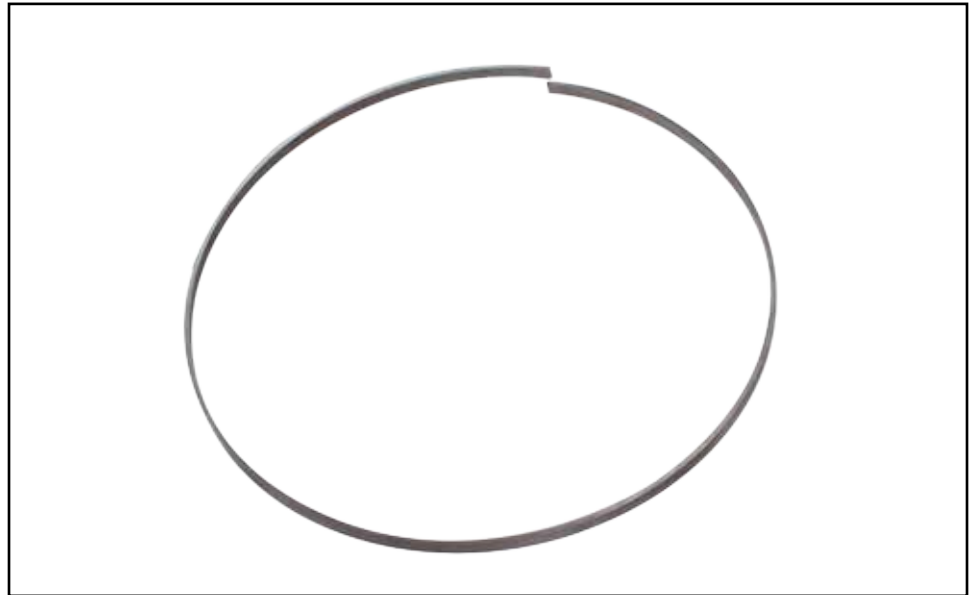


**Ford & ZF**

**Renewal Ring**

**Part No.**  
**MI-RR-4**

- Width 0.375"
- Outer Dia. 10.750"



Register renewal rings are used to salvage converter cores which have been rebuilt several times and do not have enough material to properly weld the front and back covers together.

**Installation**

1. Align top and bottom converter halves, fit ring and cut off any overlap (if required).
2. Place converter in weld position and set proper stack height.
3. Tack-weld ring in several places, both top and bottom.
4. Weld end seam complete.
5. Filler-weld top and bottom of ring 360° complete.
6. Check internal clearances and check for leaks.

