

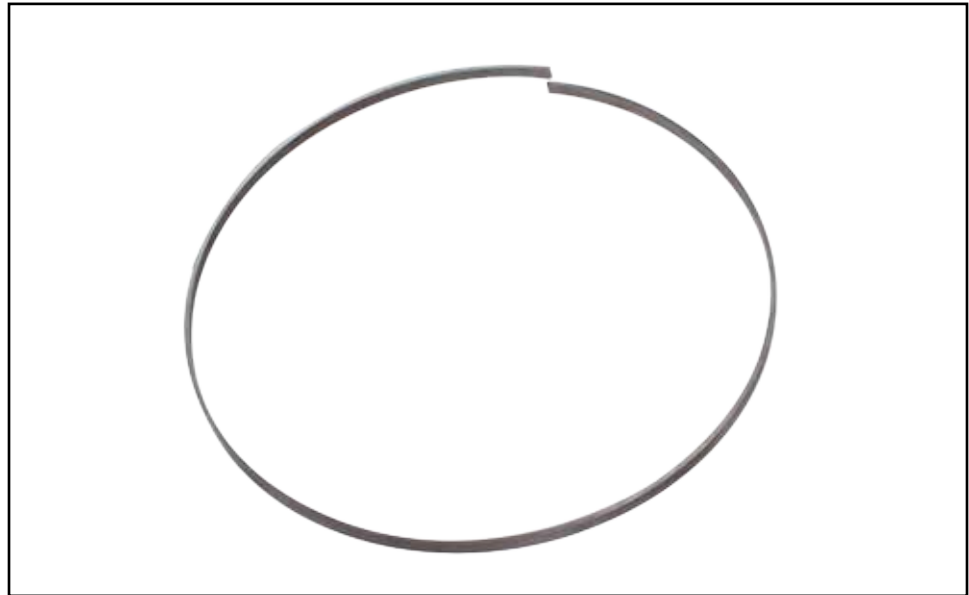


## Renewal Ring

**Part No.**  
**MI-RR-5**

- Width 0.375"
- Outer Dia. 12.750"

## Ford 12" & GM



Register renewal rings are used to salvage converter cores which have been rebuilt several times and do not have enough material to properly weld the front and back covers together.

### Installation

1. Align top and bottom converter halves, fit ring and cut off any overlap (if required).
2. Place converter in weld position and set proper stack height.
3. Tack-weld ring in several places, both top and bottom.
4. Weld end seam complete.
5. Filler-weld top and bottom of ring 360° complete.
6. Check internal clearances and check for leaks.

