



Front Cover Pilot

Part No.

TO-PI-1

Aisin AW 450-43LE



Preparing the front cover for Sonnax TO-PI-1 pilot installation

1. Chuck the front cover in a lathe.
2. Machine off existing pilot or what remains.
3. Inside diameter should be machined to 3.000"/3.001".
4. Remove from lathe and remove all burrs.
5. Insert the new flanged pilot, making sure it is held firmly against the cover.
6. After flanged pilot is welded 360°, pilot must be leak-proof.