

Oversized Pressure Regulator Valve Kit

Part No.
139740-01K

- Valve
- Spring



Tool Kit

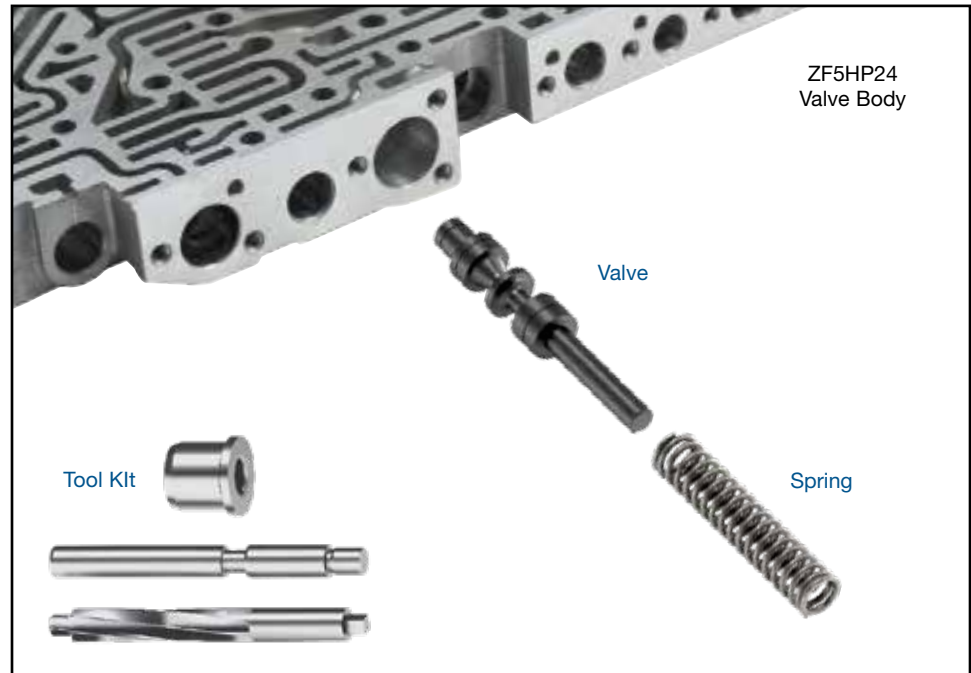
Part No.
F-139740-TL

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

ZF5HP24, ZF5HP24A



1. Disassembly

- Remove OE securing plate and set aside for reuse.
- Remove and discard OE spring and pressure regulator valve.

NOTE: Remove the other two valve trains that are held in with the same securing plate and reinstall after post-ream cleaning.

2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-139740-TL** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Thoroughly clean valve bores.
- Install Sonnax valve and spring.
- Reinstall other two OE valve trains.
- Reinstall OE securing plate.

4. Final Testing

Vacuum testing at the port(s) indicated hold the recommended minimum 16 in-Hg.

