

**Chrysler 42RE, 42RH, 46RE, 46RH,
47RE, 47RH, 48RE, A727, A904**


Cooler Line Adapter

**Part No.
22000-01**

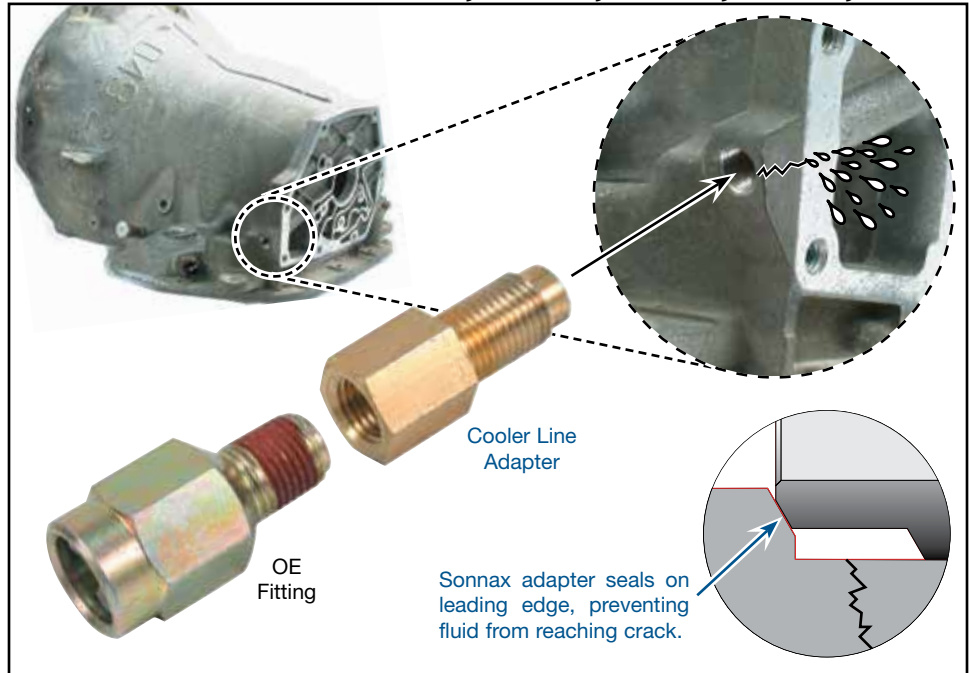


NOTE: For cases with 1/4" pipe fittings only.

NOTE: Tap from Sonnax Cooler Line Adapter Kit **22000-01K** is required for use with this adapter.



Tap



1. Disassembly & Preparation

- a. Remove OE fitting.
- b. Re-tap existing hole with tap from Sonnax cooler line adapter kit until tap bottoms out (**Figure 1**).
- c. Clean hole of any remaining chips or debris.

2. Installation & Assembly

- a. Install Sonnax adapter and tighten lightly. Leading edge of Sonnax cooler line adapter will seal where tap bottomed (**Figure 2**).
- b. Remove and inspect end of adapter. Look for contact witness mark on adapter's leading edge. This edge contact is required to attain the seal and prevent leakage at crack.
- c. Coat Sonnax cooler line adapter threads with Loctite[®] Threadlocker (or equivalent) and reinstall and tighten Sonnax adapter securely.
- d. Apply sealant to OE fitting and thread into Sonnax cooler line adapter as shown.

