

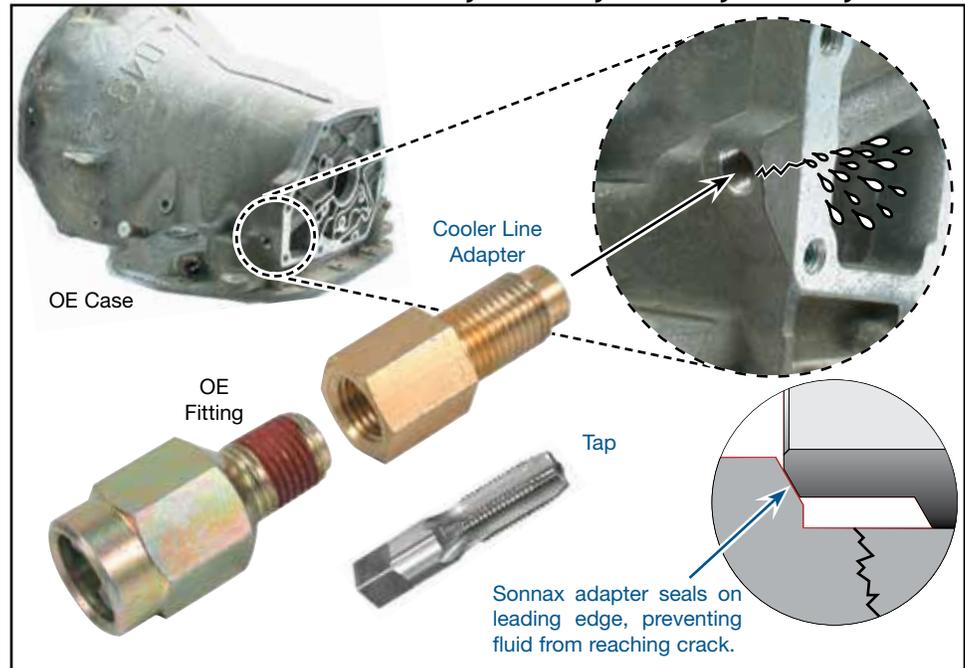
**Chrysler 42RE, 42RH, 46RE, 46RH,  
47RE, 47RH, 48RE, A727, A904**

**Cooler Line  
Adapter Kit**

**Part No.  
22000-01K**

- Cooler Line Adapters (5)
- Tap

**NOTE:** For cases with 1/4" pipe fittings only.



**1. Disassembly & Preparation**

- Remove OE fitting.
- Re-tap existing hole with tap provided until tap bottoms out (**Figure 1**).
- Clean hole of any remaining chips or debris.

**2. Installation & Assembly**

- Install Sonnax adapter and tighten lightly. Leading edge of Sonnax cooler line adapter will seal where tap bottomed (**Figure 2**).
- Remove and inspect end of adapter. Look for contact witness mark on adapter's leading edge. This edge contact is required to attain the seal and prevent leakage at crack.
- Coat Sonnax cooler line adapter threads with Loctite<sup>®</sup> Threadlocker (or equivalent) and reinstall and tighten Sonnax adapter securely.
- Apply sealant to OE fitting and thread into Sonnax cooler line adapter as shown in main photo.

