

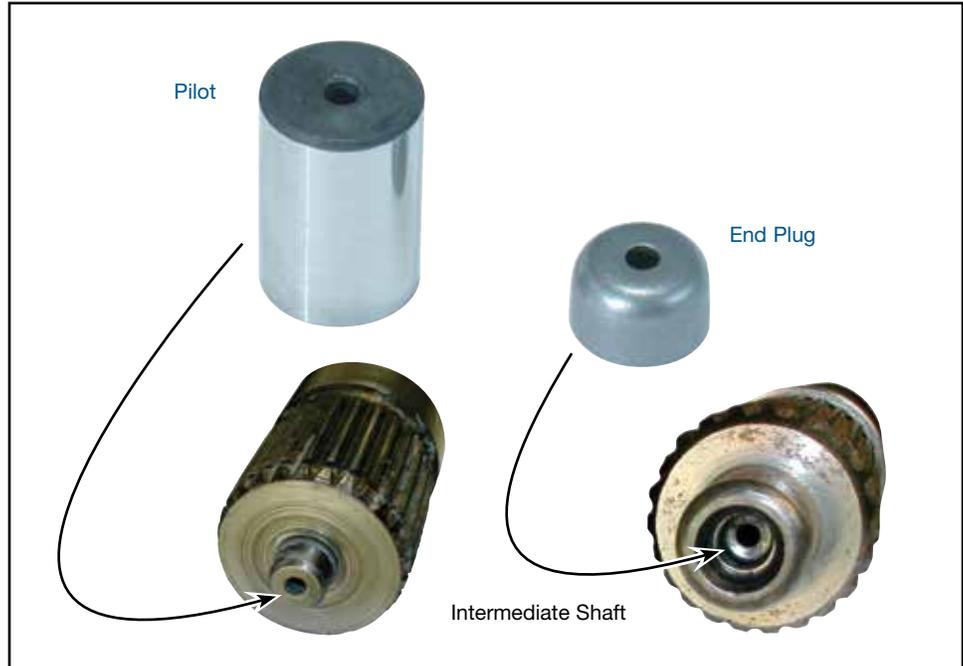
Intermediate Plug & Pilot Kit

Part No.

22171A-02K

- End Plugs (5)
- Pilots (5)

Chrysler 42RE, 42RH, 46RE, 46RH, 47RE, 47RH



1. Disassembly

- Using a sheet metal screw, remove OE cup plug from intermediate shaft (**Figure 1**).
- Using a rod (3/16" x 17") drive pilot out from the cup plug end (**Figure 2**).
- Clean intermediate shaft bore with rod and patch.

2. Installation & Assembly

- Drive Sonnax cup plug into place (an AXOD servo pin works well for this).
- Drive Sonnax pilot into position. If OE shaft does not have an internal stop to locate the pilot, position in so that .230–.280" of the pilot protrudes from the shaft.

