

## B1 Apply Control Plunger Kit

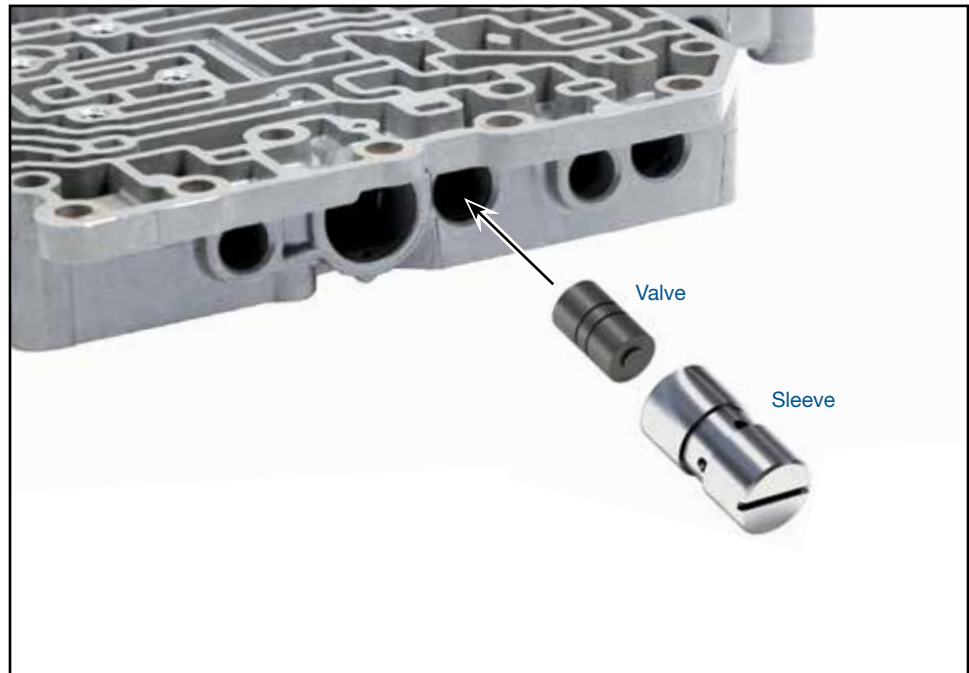
Part No.

**27741-04K**



- Valve
- Sleeve

## Toyota/Lexus U151E, U151F, U250E



### 1. Disassembly

- Remove and discard OE plunger valve and sleeve.
- Keep OE retainer for reuse.

### 2. Installation & Assembly

- Insert Sonnax valve and sleeve.
- Secure with OE retainer.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

