

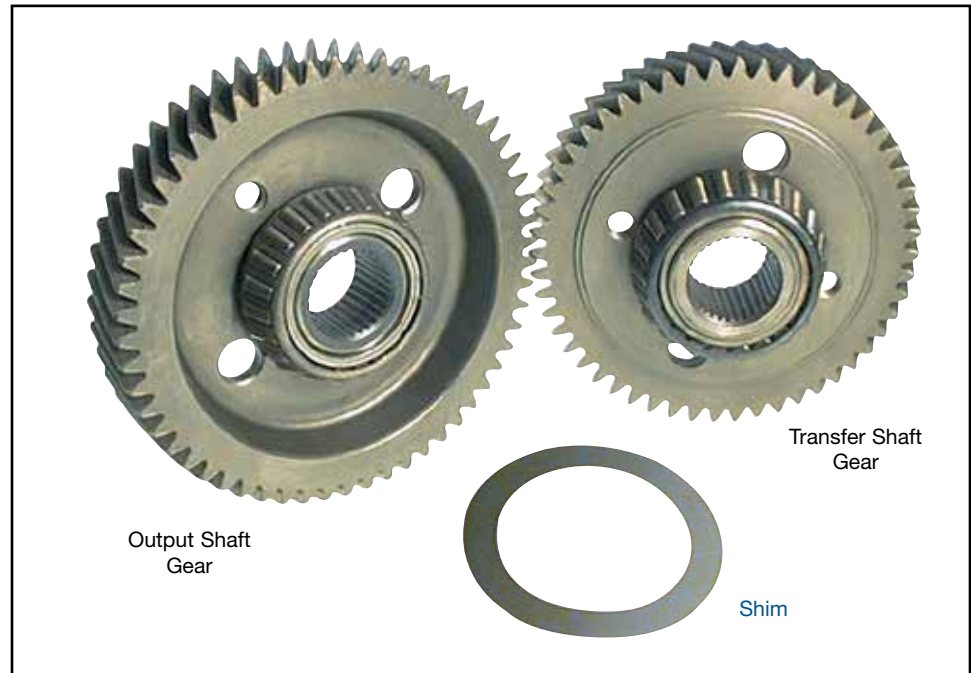
## Chrysler A404, A413, A470, A670

### Shim

**Part No.**

**32539-Z5**

Transfer Gear Shims (10) .005" Thick



**NOTE:** Setting preload of the transfer shaft bearing requires a spacer of approximately .037" thickness.

1. To determine the necessary spacer thickness, install a "gauge" spacer of .055" thickness.
2. Torque the retaining nut to 200 ft-lb.
3. Measure the axial endplay of the transfer shaft.
4. The difference between the observed endplay and the endplay spec of .002–.010" is noted to determine the exact spacer required.