

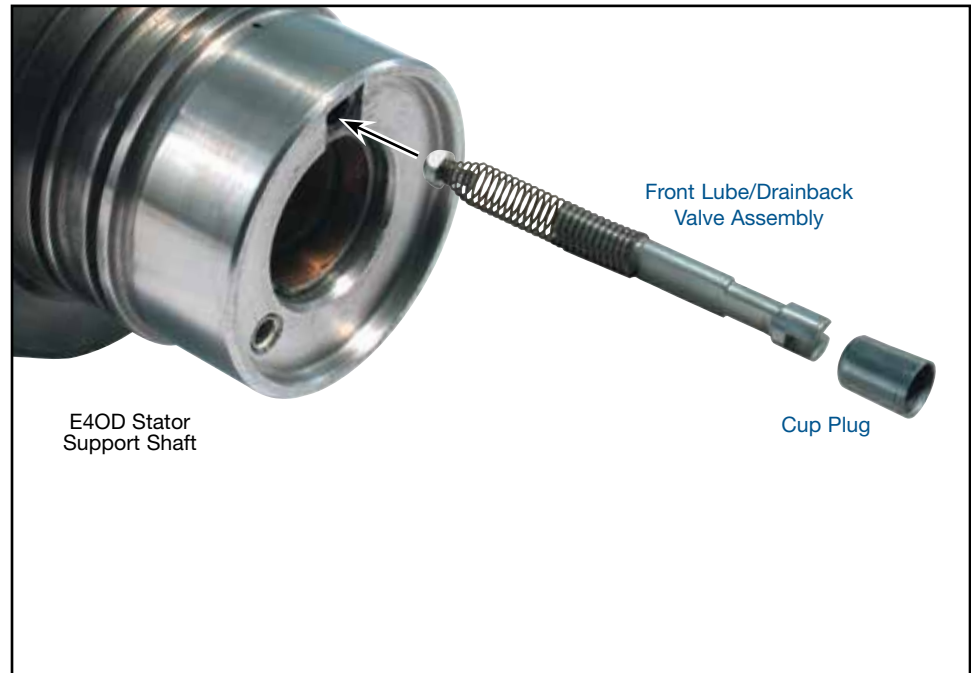
Front Lube/ Drainback Valve Kit

Part No.

36425-01K

- Front Lube/Drainback Valve Assembly
- Cup Plug

Ford 4R100, E4OD



1. Disassembly

- Remove and discard OE orifice cup plug from stator support by using a common sheetrock screw.
- Remove and discard OE front lube/drainback valve.

NOTE: Ensure removal of OE ball seat, as it may be separated from the spring.

2. Installation & Assembly

- Be certain all debris has been removed from bore.
- Place Sonnax front lube/drainback valve assembly into cleaned bore.
- Install Sonnax cup plug into bore, cup plug should be .030–.060" below flush.
- Lightly stake bore to prevent cup plug from backing out.