

Heavy Duty Low/Reverse Modulator Sleeve Kit

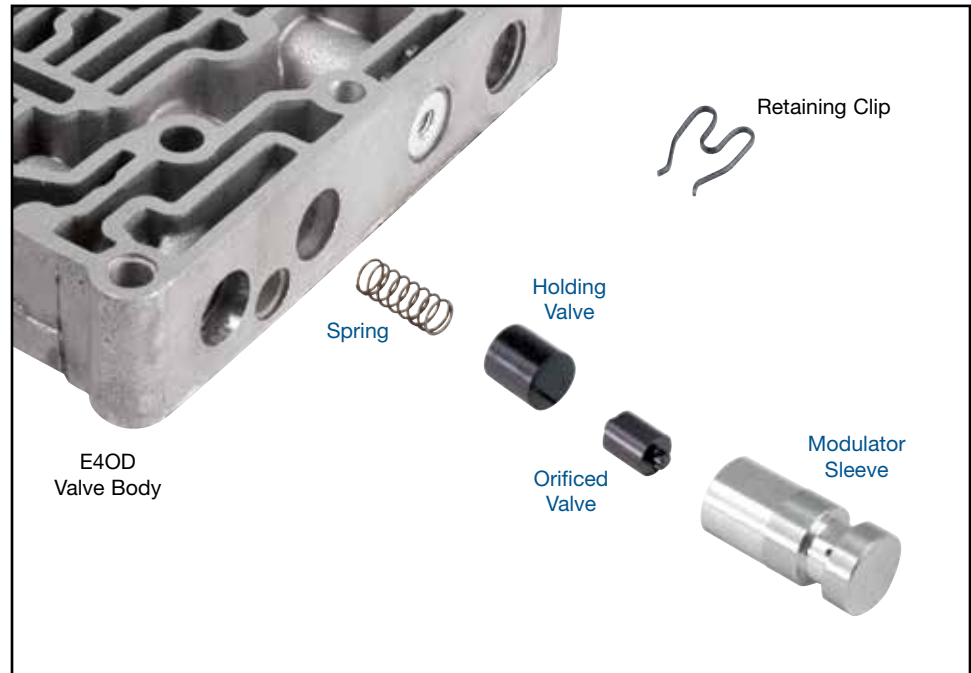
Part No.

36947-09K

- Modulator Sleeve
- Orificed Valve
- Holding Valve
- Spring

NOTE: Fits 1996-Later.

Ford 4R100, E4OD



1. Disassembly

- Remove and discard OE sleeve, plunger valve and spring.
- Keep OE retaining clip for reuse.

2. Installation & Assembly (Figure 1)

- Place Sonnax spring into Sonnax holding valve spring pocket.
- Push the assembly into the bore.
- Place Sonnax orificed valve into Sonnax modulator sleeve and insert into bore, orificed valve first.
- Push the complete assembly into bore until OE retaining clip can be installed.

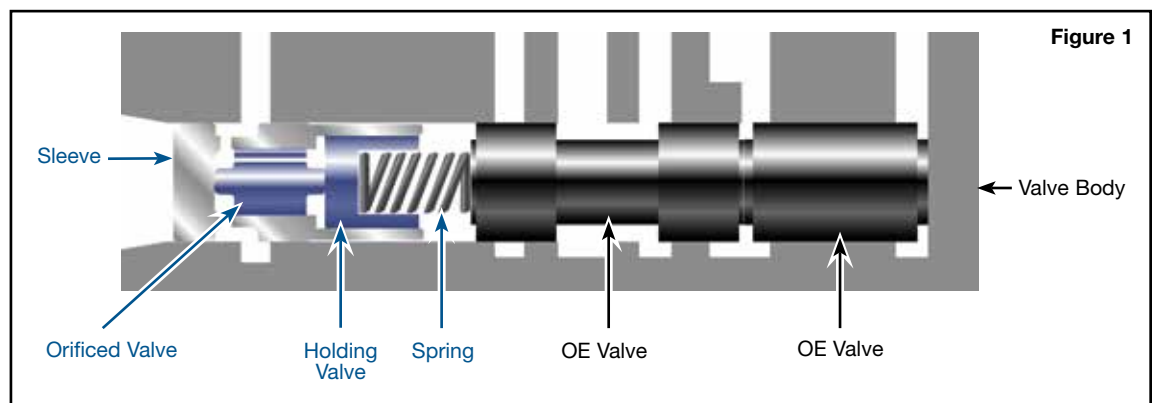


Figure 1